

Legacy COLLINS

NACELLE TOOLING CATALOGUE



LEGACY GSE TOOLS

To Aviation Maintenance Professionals,

This catalogue presents Dedienne Aerospace Ground Support Equipment (GSE) designed to support maintenance operations on Collins Aerospace nacelles, covering the tooling required for **inspection, removal, installation and handling activities**.

Dedienne Aerospace supports operators and MROs by delivering **tailored tooling solutions and services**, adapted to each nacelle maintenance workscope. Through our dedicated **Tooling Recommendation Team**, we provide customized tooling lists based on Aircraft Maintenance Manual (AMM) requirements, contributing to **safe and efficient maintenance operations**.

As an **exclusive official Collins Aerospace tooling licensee since 2015**, Dedienne Aerospace develops and provides **approved tooling and services** in alignment with OEM technical requirements and industry standards. This long-standing partnership reflects our technical expertise and commitment to supporting maintenance operations worldwide.

CATEGORY	PART NUMBER	OLD P/N	NAME
 INLET COWL	277GSE1004-901	RSE1237	CF6-80E1 Nose Cowl Cover
	642GSE1001-901	RSE1112	CFM56-5A/5B Inlet Cowl Sling
	642GSE1004-901	RSE1244	CFM56-5A/5B Nose Cowl Cover
	740GSE1001-901	IAE1N20403	V2500 Nose Cowl Sling
	740GSE1002-901	IAE1N20401	V2500 Nose Cowl Dolly
	740GSE1004-901	IAE1N20400	V2500 Nose Cowl Cover
	740GSE1204-901	745-3173	V2500 Nose Cowl Anti-Ice Outlet Grille (Conf. 2) Cover
 FAN COWLS	277GSE2001-901	RSE1235	CF6-80E1 Fan Cowl Sling
	277GSE4001-901	RSE1210	CF6-80E1 Core Cowl Sling
	642GSE2001-901	RSE1025	CFM56-5A/5B Fan Cowl Sling
	740GSE2002-901	IAEN20402	V2500 Fan Cowl Dolly
	740GSE2004-901	IAE1N20441	V2500 RH Fan Cowl Ventilation Outlet Grille Cover
	740GSE2006-901	IAE1N20405	V2500 Fan Cowl Hinge Bolt Thread Protector
	740GSE2104-901	IAE1N20442	V2500 LH Fan Cowl Ventilation Outlet Grille Cover
	740GSE2204-901	IAE1N20443	V2500 Fan Cowl Drain Mast Cover
	740GSE2304-901	IAE1N20439	V2500 Fan Cowl ACOC Outlet Grille Cover
	745GSE2404-901	None	V2500 A5 RH Fan Cowl Gearbox Breather Cover

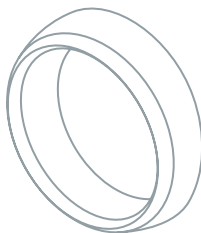
CATEGORY	PART NUMBER	OLD P/N	NAME
 THRUST REVERSER	642GSE3002-901	HIX-3001	CFM56-5A/5B Thrust Reverser Dolly
	642GSE3014-901	HIX6002	CFM56-5A/5B Thrust Reverser RH Plug
	642GSE3101-901	HIX-1003	CFM56-5A/5B Blocker Door Lifter
	642GSE3114-901	HIX6003	CFM56-5A/5B Thrust Reverser LH Plug
	740GSE3002-901	IAEN20005	V2500 Thrust Reverser Dolly
	740GSE3005-901	IAE1N20049	V2500 Thrust Reverser Pin Lock-Out Actuator
	740GSE3006-901	IAE1N20016	V2500 Thrust Reverser Hinge Bolt Thread Protector
	740GSE3101-901	IAE1N20013	V2500 Translating Sleeve Sling
 NOZZLE & CENTER BODY	740GSE3102-901	IAE1N20007	V2500 Thrust Reverser Set Dolly
	740GSE9008-901	IAE1N20023	V2500 Torque Adaptor Tool
	277GSE1003-901	RSE1239	CF6-80E1 Exhaust Duct Anti Ice Plug
	642GSE4001-901	RSE1133	CFM56-5A/5B Nozzle & Center Body Sling
	642GSE4014-901	RSE1132	CFM56-5A/5B Core Nozzle Plug
	740GSE4001-901	IAE1N20003	V2500 Common Nozzle Assembly Sling
	740GSE4002-901	IAE1N20001	V2500 Common Nozzle Assembly Fixture Support
	740GSE4004-901	IAE1N20008	V2500 Common Nozzle Assembly Cover
 ENGINE MOUNT	740GSE4102-901	IAE1N20004	V2500 Common Nozzle Assembly Dolly
	740GSE6001-901	IAE1N20014	V2500 FWD Engine Mount Sling
	740GSE7001-901	IAE1N20015	V2500 AFT Engine Mount Sling



Regulatory/Usage Notice

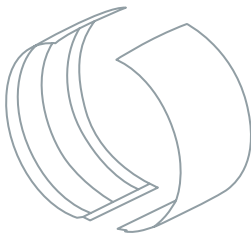
This catalogue is provided for reference purposes only and does not replace approved aircraft or equipment maintenance documentation issued by the OEM.

LEGACY GSE TOOLS CONTENT



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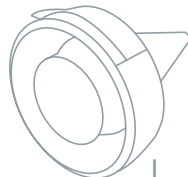
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CF6-80E1 NOSE COWL COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the CF6-80E1 Nose cowl.



DIMENSIONS
3000 x 365 mm
[118 x 14.4 in]

WEIGHT
5,5 kg [12 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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277GSE1004-901

LEGACY GSE TOOLS



CFM56-5A/5B INLET COWL SLING

DESCRIPTION - USE

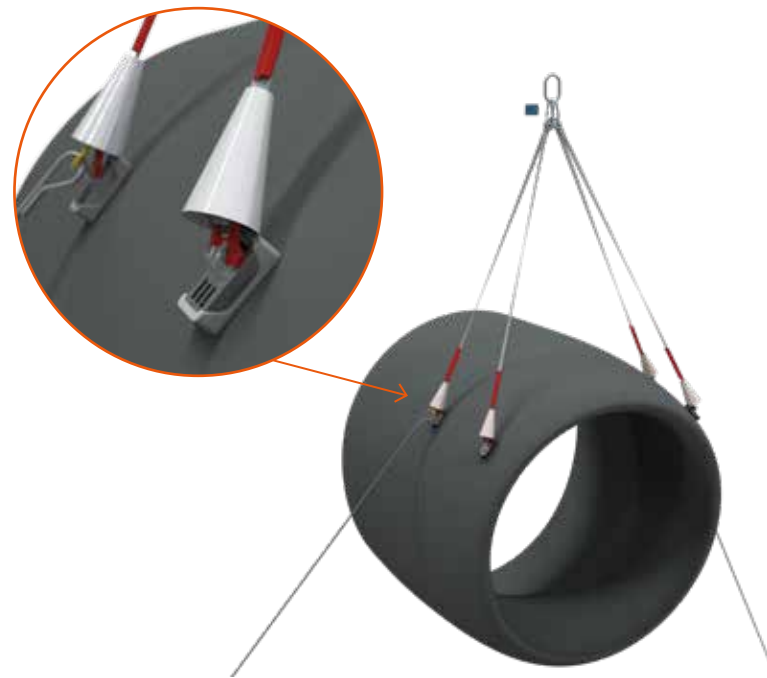
This GSE lifting equipment is used to lift, install and uninstall the CFM56-5A/5B Inlet cowl.

CAUTION

This tool is the only tool validated to lift the CFM56-5A/5B Inlet Cowl. If the Inlet Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



DIMENSIONS
1850 x 700 x 2350 mm
[73 x 28 x 93 in]

WEIGHT
12 kg [26 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE1001-901

LEGACY GSE TOOLS



CFM56-5A/5B NOSE COWL COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the CFM56-5A/5B Nose cowl.



DIMENSIONS
2120 x 200 mm
[84 x 8 in]

WEIGHT
3 kg [6.6 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE1004-901



V2500 NOSE COWL SLING

DESCRIPTION - USE

This GSE lifting equipment is used to lift, install and uninstall the V2500 Nose cowl.

CAUTION

This tool is the only tool validated to lift the V2500 Nose Cowl. If the Nose Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

DIMENSIONS
2350 x 540 x 2950 mm
[93 x 21 x 116 in]

WEIGHT
42 kg [92 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE1001-901

LEGACY GSE TOOLS

LEGACY GSE TOOLS



V2500 NOSE COWL DOLLY

DESCRIPTION - USE

This GSE dolly is used to store and transport the V2500 Nose cowl.



DIMENSIONS
2700 x 1650 x 600 mm
[106 x 65 x 67 in]

WEIGHT
640 kg [1411 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE1002-901

LEGACY GSE TOOLS



V2500 NOSE COWL COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the V2500 Nose cowl.



DIMENSIONS
2000 x 1950 x 600 mm
[79 x 77 x 24 in]

WEIGHT
11 kg [24 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE1004-901

LEGACY GSE TOOLS



V2500 NOSE COWL ANTI-ICE OUTLET GRILLE (CONF. 2) COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the V2500 Nose cowl Configuration 2 Anti-ice outlet grille.



DIMENSIONS
180 x 180 x 100 mm
[7.1 x 7.1 x 3.9 in]

WEIGHT
0,6 kg [1.3 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE1204-901

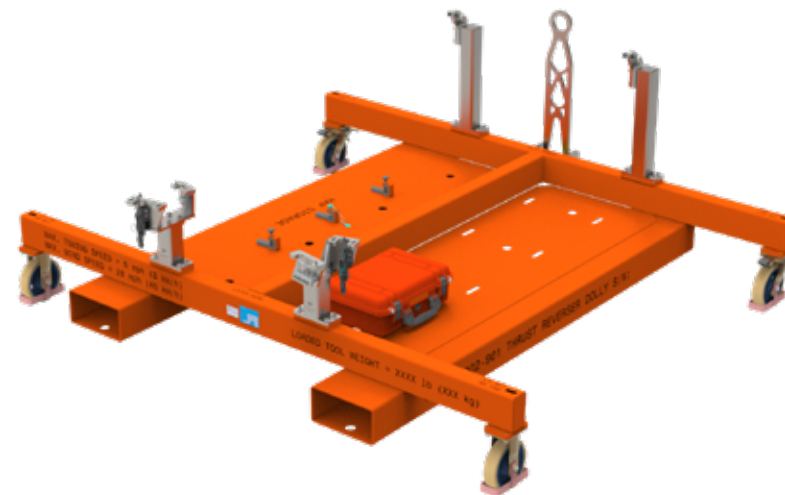
LEGACY GSE TOOLS



CFM56-5A/5B THRUST REVERSER DOLLY

DESCRIPTION - USE

This GSE dolly is used to store and transport the CFM56-5A/5B LH and RH Thrust reverser.



DIMENSIONS
2380 x 2600 x 1050 mm
[94 x 102 x 41 in]

WEIGHT
485 kg [1069 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE3002-901

LEGACY GSE TOOLS



CFM56-5A/5B THRUST REVERSER RH PLUG

DESCRIPTION – USE

This GSE plug is used during storage and transport to protect the CFM56-5A/5B RH Thrust reverser.



 **DIMENSIONS**
1750 x 880 x 80 mm
[69 x 35 x 3.2 in]

 **WEIGHT**
3,6 kg [8 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE3014-901

LEGACY GSE TOOLS



CFM56-5A/5B BLOCKER DOOR LIFTER

DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the CFM56-5A/5B Upper and Lower Blocker door.



 **DIMENSIONS**
115 x 90 x 230 mm
[4.5 x 3.5 x 9 in]

 **WEIGHT**
1 kg [2.2 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE3101-901

LEGACY GSE TOOLS



CFM56-5A/5B THRUST REVERSER LH PLUG

DESCRIPTION – USE

This GSE plug is used during storage and transport to protect the CFM56-5A/5B LH Thrust reverser.



DIMENSIONS
1750 x 880 x 80 mm
[69 x 35 x 3.2 in]

WEIGHT
3,6 kg [8 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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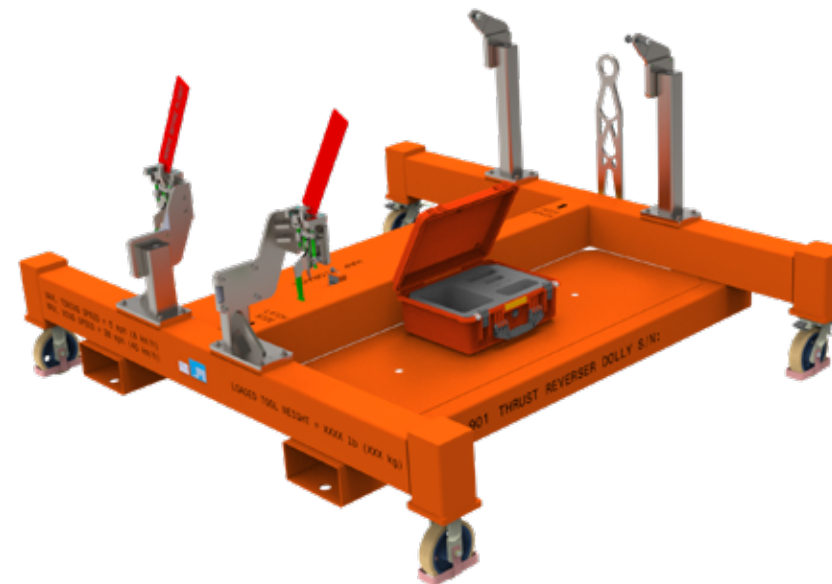
642GSE3114-901



V2500 THRUST REVERSER DOLLY

DESCRIPTION – USE

This GSE dolly is used to store and transport the V2500 LH and RH Thrust reversers.



DIMENSIONS
2560 x 2330 x 1300 mm
[101 x 92 x 51 in]

WEIGHT
650 kg [1430 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE3002-901

LEGACY GSE TOOLS

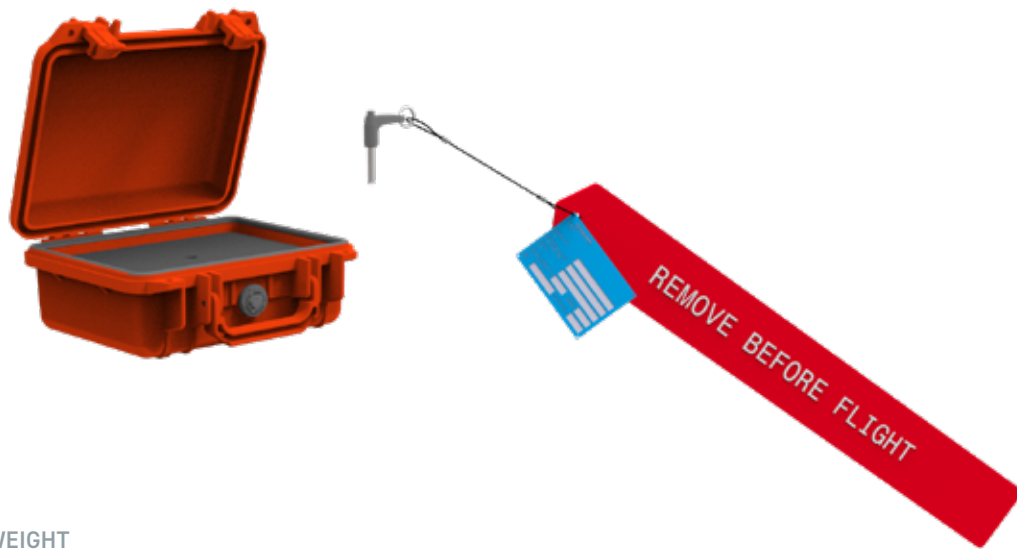
LEGACY GSE TOOLS



V2500 THRUST REVERSER PIN LOCK-OUT ACTUATOR

⚙️ DESCRIPTION – USE

This GSE is used to lock the V2500 LH and RH Thrust reverser locking actuator.



↕️ **DIMENSIONS**
65 x 45 x 13 mm
[2.6 x 1.8 x 0.5 in]

⚖️ **WEIGHT**
0,5 kg [1.1 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE3005-901



V2500 THRUST REVERSER HINGE BOLT THREAD PROTECTOR

⚙️ DESCRIPTION – USE

This GSE thread protector is used to protect hinge bolt into hinge bracket of V2500 LH and RH Thrust reverser during insertion.



↕️ **DIMENSIONS**
Qty. 6 : 13 x 16 mm
[0.5 x 0.6 in]
Qty. 2 : 22 x 25 mm
[0.9 x 1 in]

⚖️ **WEIGHT**
Qty. 6 : 0,02 kg [0.05 lbs]
Qty. 2 : 0,04 kg [0.09 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE3006-901



V2500 TRANSLATING SLEEVE SLING

DESCRIPTION - USE

This GSE lifting equipment is used to lift, install and uninstall the V2500 LH and RH Translating sleeve.

CAUTION

This tool is the only tool validated to lift the V2500 Sleeve. If the Sleeve is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

DIMENSIONS
3600 x 700 x 4300 mm
[142 x 28 x 169 in]

WEIGHT
22 kg [49 lbs]



The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE3101-901



V2500 THRUST REVERSER SET DOLLY

DESCRIPTION - USE

This GSE dolly is used to store and transport the V2500 LH and RH Thrust reversers.

DIMENSIONS
3000 x 2390 x 2530 mm
[118 x 94 x 100 in]

WEIGHT
900 kg [1985 lbs]



The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE3102-901



V2500 TORQUE ADAPTATOR TOOL

⚙️ DESCRIPTION – USE

This GSE is used for compatibility on V2500 LH and RH Thrust Reverser latches and V2500 LH and RH Fan cowl Access door latches.



✚ **DIMENSIONS**
57,2 x 25,4 x 12,7 mm
[2.3 x 1 x 0.5 in]

⚖️ **WEIGHT**
0,4 kg [0.9 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE9008-901



CF6-80E1 FAN COWL SLING

⚙️ DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the CF6-80E1 LH and RH Fan cowl.

⚠️ CAUTION

This tool is the only tool validated to lift the CF6-80E1 Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

✓ TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

✚ **DIMENSIONS**
1100 x 940 x 3500 mm
[43 x 37 x 138 in]

⚖️ **WEIGHT**
36 kg [80 lbs]

The pictures, measurements, and weights shall be used only as an indication.



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LEGACY GSE TOOLS

277GSE2001-901



CF6-80E1 CORE COWL SLING

⚙️ DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the CF6-80E1 Core cowl.

⚠️ CAUTION

This tool is the only tool validated to lift the CF6-80E1 Core Cowl. If the Core Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

✅ TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

↕️ **DIMENSIONS**
1000 x 800 x 2350 mm
[73 x 28 x 93 in]

⚖️ **WEIGHT**
5 kg [11 lbs]



The pictures, measurements, and weights shall be used only as an indication.

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277GSE4001-901

LEGACY GSE TOOLS



CFM56-5A/5B FAN COWL SLING

⚙️ DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the CFM56-5A/5B LH and RH Fan cowl.

⚠️ CAUTION

This tool is the only tool validated to lift the CFM56-5A/5B Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

✅ TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

↕️ **DIMENSIONS**
1390 x 950 x 2140 mm
[55 x 37 x 84 in]

⚖️ **WEIGHT**
30 kg [66 lbs]



The pictures, measurements, and weights shall be used only as an indication.

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642GSE2001-901

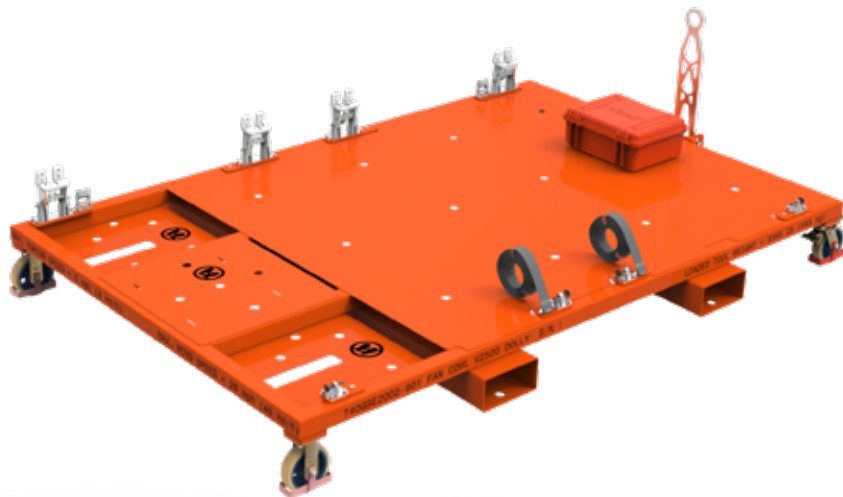
LEGACY GSE TOOLS



V2500 FAN COWL DOLLY

DESCRIPTION - USE

This GSE dolly is used to store and transport the V2500 LH and RH Fan cowl.



DIMENSIONS
3450 x 2350 x 1000 mm
[136 x 93 x 29 in]

WEIGHT
600 kg [1323 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE2002-901



V2500 RH FAN COWL VENTILATION OUTLET GRILLE COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the V2500 RH Fan cowl Ventilation outlet grille.



DIMENSIONS
159 x 99 x 76 mm
[6.3 x 3.9 x 3 in]

WEIGHT
0,4 kg [0.9 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE2004-901

LEGACY GSE TOOLS



V2500 FAN COWL HINGE BOLT THREAD PROTECTOR

⚙️ DESCRIPTION – USE

This GSE thread protector is used to protect hinge bolt into hinge bracket of V2500 LH and RH Fan cowl during insertion.



↕️ **DIMENSIONS**
Qty. 8 : 10 x 28 mm
[0.4 x 1.1 in]

⚖️ **WEIGHT**
Qty.8 : 0,02 kg [0.05lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE2006-901

LEGACY GSE TOOLS



V2500 LH FAN COWL VENTILATION OUTLET GRILLE COVER

⚙️ DESCRIPTION – USE

This GSE cover is used during storage and transport to protect the V2500 LH Fan cowl Ventilation outlet grille.



↕️ **DIMENSIONS**
159 x 99 x 76 mm
[6.3 x 3.9 x 3 in]

⚖️ **WEIGHT**
0,4 kg [0.9 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE2104-901

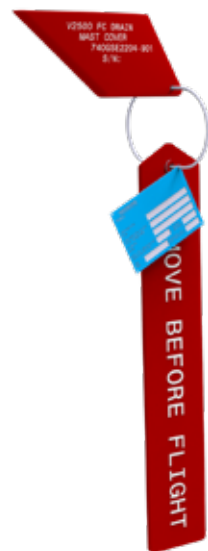
LEGACY GSE TOOLS



V2500 FAN COWL DRAIN MAST COVER

⚙️ DESCRIPTION – USE

This GSE cover is used during storage and transport to protect the V2500 Fan cowl Drain mast.



⬆️ **DIMENSIONS**
200 x 82 x 40 mm
[7.9 x 3.2 x 1.6 in]

⚖️ **WEIGHT**
0,4 kg [0.9lbs]

The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE2204-901



V2500 FAN COWL ACOC OUTLET GRILLE COVER

⚙️ DESCRIPTION – USE

This GSE cover is used during storage and transport to protect the V2500 Fan cowl ACOC Outlet grille.



⬆️ **DIMENSIONS**
450 x 172 x 115 mm
[17.7 x 6.8 x 4.5 in]

⚖️ **WEIGHT**
0,8 kg [1.8 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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LEGACY GSE TOOLS

740GSE2304-901



V2500 A5 RH FAN COWL GEARBOX BREATHER COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the V2500 A5 RH Fan cowl Gearbox breather.



DIMENSIONS
45 x 95 mm
[1.8 x 3.7 in]

WEIGHT
0,3 kg [0.7lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE2404-901

LEGACY GSE TOOLS



CF6-80E1 EXHAUST DUCT ANTI ICE PLUG

DESCRIPTION - USE

This GSE plug is used during storage and transport to protect the CF6-80E1 Exhaust duct anti-ice.



DIMENSIONS
95 x 170 mm
[3.7 x 6.7 in]

WEIGHT
1 kg [2.2 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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277GSE1003-901

LEGACY GSE TOOLS



CFM56-5A/5B NOZZLE & CENTERBODY SLING

DESCRIPTION - USE

This GSE lifting equipment is used to lift, install and uninstall the CFM56-5A/5B Nozzle and Centerbody.

CAUTION

This tool is the only tool validated to lift the CFM56-5A/5B Nozzle and Centerbody. If the Nozzle and Centerbody is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



DIMENSIONS
1400 x 55 x 2000 mm
[55 x 2.2 x 79 in]

WEIGHT
2 kg [4.4 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE4001-901



CFM56-5A/5B CORE NOZZLE PLUG

DESCRIPTION - USE

This GSE plug is used during storage and transport to protect the CFM56-5A/5B Core nozzle.



DIMENSIONS
665 x 350 mm
[26 x 14 in]

WEIGHT
2 kg [4.4 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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642GSE4014-901

LEGACY GSE TOOLS



V2500 COMMON NOZZLE ASSEMBLY SLING

DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the V2500 Common nozzle assembly.

CAUTION

This tool is the only tool validated to lift the V2500 Common Nozzle Assembly. If the Common Nozzle Assembly is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

DIMENSIONS
1850 x 170 x 2950 mm
[73 x 7 x 111 in]

WEIGHT
30 kg [66 lbs]



740GSE4001-901



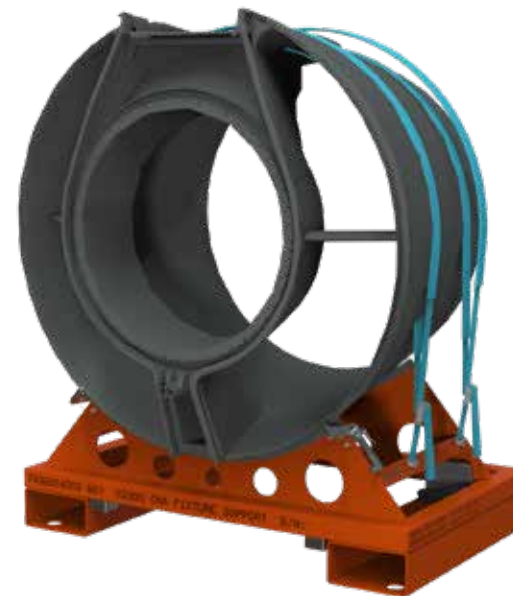
V2500 COMMON NOZZLE ASSEMBLY FIXTURE SUPPORT

DESCRIPTION – USE

This GSE plug is used during storage and transport to protect the CFM56-5A/5B Core nozzle.

DIMENSIONS
1620 x 1030 x 660 mm
[64 x 41 x 26 in]

WEIGHT
200 kg [441 lbs]



740GSE4002-901



V2500 COMMON NOZZLE ASSEMBLY COVER

DESCRIPTION - USE

This GSE cover is used during storage and transport to protect the V2500 Common nozzle assembly.



 **DIMENSIONS**
1262 x 120 mm
[50 x 5 in]

 **WEIGHT**
8 kg [18 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE4004-901



V2500 COMMON NOZZLE ASSEMBLY DOLLY

DESCRIPTION - USE

This GSE dolly is used to store and transport the V2500 Common nozzle assembly with its fixture support.



 **DIMENSIONS**
2270 x 1750 x 1000 mm
[90 x 69 x 39 in]

 **WEIGHT**
395 kg [869 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE4102-901



PV2500 FWD ENGINE MOUNT SLING

⚙️ DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the V2500 FWD Engine Mount.



⬆️ **DIMENSIONS**
275 x 185 x 110 mm
[11 x 7.3 x 4.4 in]

⚖️ **WEIGHT**
5 kg [11 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE6001-901



V2500 AFT ENGINE MOUNT SLING

⚙️ DESCRIPTION – USE

This GSE lifting equipment is used to lift, install and uninstall the V2500 AFT Engine Mount.



⬆️ **DIMENSIONS**
650 x 325 x 115 mm
[26 x 13 x 4.5 in]

⚖️ **WEIGHT**
7 kg [15 lbs]

The pictures, measurements, and weights shall be used only as an indication.

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740GSE7001-901

LEGACY GSE TOOLS

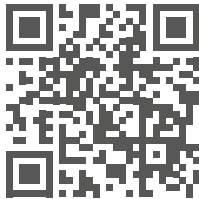


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