A320neo COLLINS

NACELLE TOOLING CATALOG





A320NEO GSE TOOLS

We have the capability to provide you all recommended GSE's based on the Aircraft Maintenance Manual (AMM) for your EIS (Entry-into-Service) program, and all your maintenance operations.

Thanks to our Tooling recommendation team, we can propose you a tailored tooling list for your maintenance workscope.



CATEGORY	PART NUMBER	NAME	MINIMAL QT FOR EIS
6	636-1100-1GSE	Inlet Cowl Sling	1
	636-1100-2GSE	Inlet Cowl Dolly	1
INLET COWL	636-1100-3GSE	Inlet Cowl Protective Blanket	1
INLET COWL	636-0001-4GSE	Inlet Cowl Lip Cover	2
	636-2000-17GSE	Fan Cowl Handling Sling	1
	636-2000-18GSE	Fan Cowl Dolly	1
FAN COWLS	636-2000-19GSE	Fan Cowl Hinge Bolt Thread Protectors	1
	636-3000-7GSE	Thrust Reverser Handling Sling	1
	636-3000-8GSE	Thrust Reverser Dolly	1
	636-3000-9GSE	Thrust Reverser Hinge Bolt Thread Protectors	1
	636GSE3009-901	Thrust Reverser Hold Open Strut To Pylon	1
_	636-3000-11GSE	Thrust Reverser C-Duct Cover	2
	636-3000-12GSE	Thrust Reverser Acoustic Panel Protective	1
	636-3000-13GSE	Thrust Reverser Manual Hydraulic Opening System	1
THRUST REVERSER	636-3000-25GSE	Thrust Reverser DOS Installation Aid	1
KEVEROEK	636-3000-26GSE	Thrust Reverser Vapor Barrier Seal Protector	1
	636-3000-28GSE	Thrust Reverser Actuator Primary Lock Pin	1
	636-3501-34GSE	Translating Sleeve	1
	636-3000-35GSE	Latch Pressure Tester	1
	636GSE9014-901	Nai Sense Line Fitting GSE	1
	636-4250-21GSE	Exhaust Nozzle I/R Lifting Aid	1
	636-4000-22GSE	Exhaust Dolly	0
NOZZLE &	636-4000-23GSE	Exhaust Exit Area Plug	2
CENTER BODY	636-1000-27GSE	Pylon ECS Interface Duct Support	1
	636-1000-29GSE	PW & CFM Hoisting Device - Engine Mount FWD	1
	636-1000-30GSE	PW & CFM Hoisting Device - Engine Mount AFT	1
ENCINE	636-1000-31GSE	PW & CFM Support Beam Engine Mounts	1
MOUNT	636-1000-32GSE	PW & CFM Blocking Device - Engine Mount AFT	1
	636-1000-33GSE	PW & CFM Pin Extractor - Engine Mount AFT	1

CONTENT

THRU	s.



NOZZLE & CENTER BODY

> Exhaust Nozzle I/R Lifting Aid	p.2
> Exhaust Dolly	
> Exhaust Exit Area Plug	p.2
Pylon FCS Interface Duct Support	n.2

> Thrust Reverser Handling Slingp.
> Thrust Reverser Dollyp.
> Thrust Reverser Hinge Bolt Thread Protectorp.
> Thrust Reverser Hold Open Strut to Pylonp.1
> Thrust Reverser C-Duct Coverp.1
> Thrust Reverser Acoustic Panel Protectivep.1
> Thrust Reverser Manual Hydraulic Opening System . p.1
> Thrust Reverser DOS Installation Aidp.1
> Thrust Reverser Vapor Barrier Seal Protectorp.1
> Thrust Reverser Actuator Primary Lock Pinp.1
> Translating Sleevep.1
> Latch Pressure Testerp.1
> Nai Sense Line Fitting GSEp.1



FAN COWLS

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> Fan Cowl Dollyp	21.
> Fan Cowl Hinge Bolt Thread Protectors	0.22

INLET COWL

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> In	let Cowl	Dollyp.	.4
> In	let Cowl	Protective Blanketp.	.5
> In	let Cowl	Lip Coverp.	.6



ENGINE MOUNT

٠	PW	&	CFM	Hoisting Device - Engine Mount FWD p.	.2
	PW	&	CFM	Hoisting Device - Engine Mount AFTp.	.2
	PW	&	CFM	Support Beam Engine Mountsp.	.2
	PW	&	CFM	Blocking Device - Engine Mount AFTp.	.3
	PW	&	CFM	Pin Extractor - Engine Mount AFTp.	.3



INLET COWL SLING

(G)

DESCRIPTION - USE

This tool is used to lift and rotate the A320neo Inlet Cowl from the staging platform into aircraft orientation.

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CAUTION

This tool is the only tool validated to lift the A320neo Inlet Cowl. If the Inlet Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.





WEIGHT
150 kg [330 lbs]

DESCRIPTION - USE

This tool is used to hold and transport the Inlet assy for storage, local transportation and maintenance.

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CAUTION

This tool has been validated for the maintenance of the A320neo Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage,





△ WEIGHT

950 kg [2,094 lbs]





INLET COWL PROTECTIVE BLANKET

DESCRIPTION - USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance, removal or installation activity.



[32 x 12 x 12 in]

WEIGHT 20 kg [44 lbs]



INLET COWL LIP COVER

36-0001-4

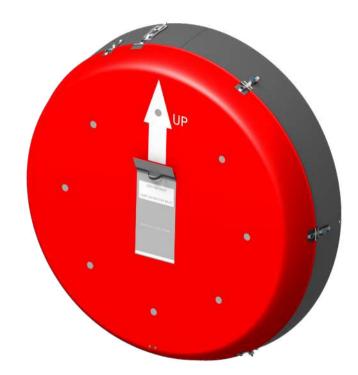
DESCRIPTION - USE

This tool is used to protect Inlet from foreign objects during parking and mooring.

I CAUTION

Without the Inlet Cowl Lip Cover, water, dust or wind can go inside the Engine.

- > Water retention: accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.





↔ DIMENSIONS 500 x 400 x 400 mm [20 x 16 x 16 in]

WEIGHT 3 kg [7 lbs]





THRUST REVERSER HANDLING SLING

DESCRIPTION - USE

This tool is used to move the Thrust Reverser halves (LH & RH) from the aircraft wing to Dolly (636-3000-8-GSE "turtleback" orientation) and from Dolly to aircraft wing.

CAUTION

This tool is the only tool validated to lift the A320neo Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.



[↑] WEIGHT

260 kg [574 lbs]





536-**3000-7**

THRUST REVERSER DOLLY

536-**3000-8**

DESCRIPTION - USE

This tool is used for transportation and maintenance of Thrust Reverser (LH & RH).

I CAUTION

When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.





↔ DIMENSIONS

2700 x 2700 x 1550 mm [107 x 107 x 62 in]

WEIGHT

1200 kg [2,645 lbs]

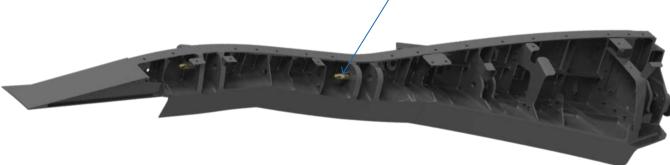


THRUST REVERSER HINGE BOLT THREAD PROTECTORS

536-**3000-9**

DESCRIPTION - USE

This tool is used to protect the thread of the Thrust Reverser Hinge Beam Bolts during bolt installation and removal.



WEIGHT
5 kg [12 lbs]



THRUST REVERSER HOLD

OPEN STRUT TO PYLON

DESCRIPTION - USE

- 1- Hold open strut is adjustable and is used to hold the Thrust Reverser open at 45 degrees during Engine removal.
- 2- To compress and protect Hinge Beam Seal during Engine removal.
- 3- To keep hinge beam located axially at R3 hinge during Engine removal.
- 4- To keep both Fan Cowl and Thrust Reverser open during Engine removal.

CAUTION

This tool is mandatory for this task. If not used the Thrust Reverser or the Pylon can be damaged.



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↔ DIMENSIONS 1700 x 1000 x 500 mm [67 x 40 x 20 in]







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THRUST REVERSER C-DUCT COVER

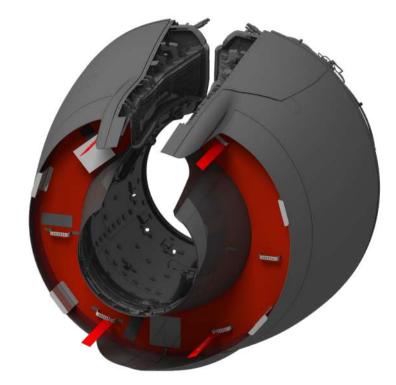
DESCRIPTION - USE

This tool is used to cover the bypass duct between the Translating Sleeve and Inner Fixed Structure (LH and RH).

CAUTION

Without the Thrust Reverser C-Duct Cover, water, dust or wind can go inside the engine.

- > Water retention: accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.





536-**3000-11**



WEIGHT 105 kg [232 lbs]



THRUST REVERSER ACOUSTIC PANEL PROTECTIVE

DESCRIPTION - USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance, removal or installation activity.



DIMENSIONS 850 x 400 x 200 mm [34 x 16 x 8 in] WEIGHT 20 kg [45 lbs]

THRUST REVERSER MANUAL HYDRAULIC OPENING SYSTEM

536-**3000**-<u>၂</u>

DESCRIPTION - USE

This tool is a manual hydraulic system and is used in conjunction with the thrust reverser Door Opening System (DOS) actuator. The tool is used to open the Thrust Reverser half on A/C wing and hold open. The tool is also used to lower the Thrust Reverser half back to the closed position.

CAUTION

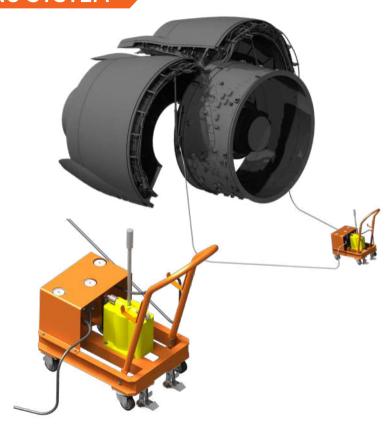
The Thrust Reverser Hydraulic Opening System or pump has been designed for use on the A320neo. If another pump is used to open the C-Ducts and there is damage, the damage may not be covered by the insurance.



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WEIGHT
100 kg [221 lbs]



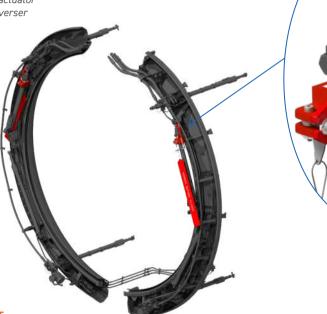


THRUST REVERSER **DOS INSTALLATION AID**

536**-3000-25**

DESCRIPTION - USE

This tool is used to compress Thrust Reverser DOS upper ROD end to Thrust Reverser DOS actuator body to facilitate the installation of Thrust Reverser DOS on both LH and RH.



↔ DIMENSIONS 500 x 300 x 300 mm [20 x 12 x 12 in]

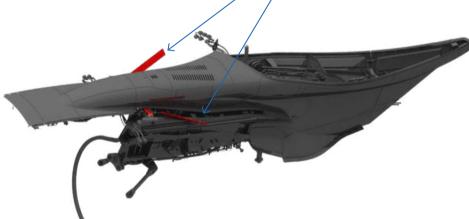
[↑] WEIGHT 6 kg [14 lbs]





DESCRIPTION - USE

This tool is used to protect the vapor barrier seal (LH & RH) from being damaged by the Pylon when Hinge Access Panels (HAP) are not in place. This tool is used in conjunction with 636-3000 7GSE & 636-3000 10GSE for Engine drop/removal and Thrust Reverser installation/removal.



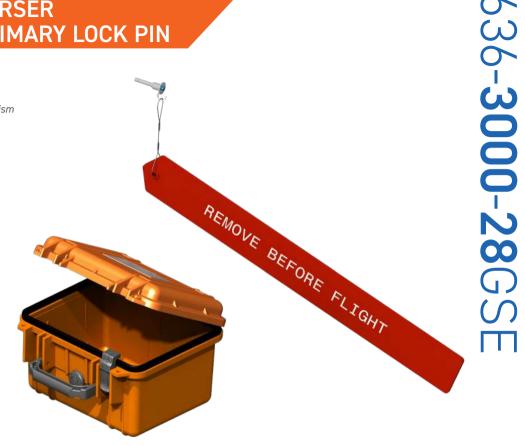
↔ DIMENSIONS 500 x 400 x 250 mm [20 x 16 x 10 in]

WEIGHT 4 kg [9 lbs] 536-**3000-26**

THRUST REVERSER ACTUATOR PRIMARY LOCK PIN

DESCRIPTION - USE

This tool is used to pin the Track Lock Mechanism in the "locked" or the "unlocked" position.



WEIGHT
3 kg [7 lbs]



DESCRIPTION - USE

This tool is used to remove translating sleeve after Thrust Reverser is removed from wing.

CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Translating Sleeve. If the Translating Sleeve is lifted with another tool, and there is damage, insurance may not cover the damage.





WEIGHT 40 kg [89 lbs]



536-**3501-34**G

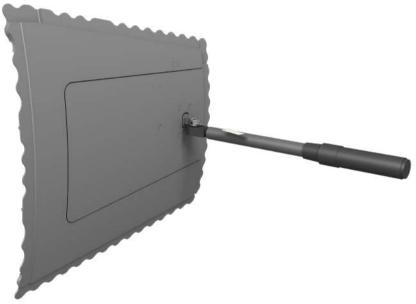


LATCH PRESSURE TESTER

536-**3000-35**(

DESCRIPTION - USE

This tool is used to verify the latch tension is set correctly and to release at a predetermined load.



WEIGHT
1 kg [3 lbs]



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NAI SENSE LINE FITTING GSE

9014-90

DESCRIPTION - USE

This Tool is used to determine if external leakage is present at EBU pneumatic sense lines on the PW1100G engine.











FAN COWL HANDLING SLING



DESCRIPTION - USE

This tool is used to lift and rotate the A320neo Fan Cowl door from the staging platform into aircraft orientation. The tool is suitable for LH and RH use.



I CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, insurance may not cover the damage.



TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



↔ DIMENSIONS

1500 x 1400 x 600 mm [60 x 56 x 24 in]



115 kg [254 lbs]









FAN COWL DOLLY

DESCRIPTION - USE

This tool is used to locate and hold the LH & RH Fan Cowl assemblies at the edges for storage or local transportation.

CAUTION

After using the Fan Cowl Sling (-17GSE) to remove a Fan Cowl from the Engine, the Fan Cowl Dolly (-18GSE) is needed to move, store or do maintenance on the Fan Cowl.



536-**2000-18**



↔ DIMENSIONS

3400 x 1900 x 1300 mm [134 x 75 x 52 in]

WEIGHT

350 kg [772 lbs]



FAN COWL HINGE BOLT

THREAD PROTECTORS

DESCRIPTION - USE

This tool is used to protect the thread of the Fan Cowl hinge beam bolts and bushings during bolts installation and removal.



WEIGHT
6 kg [14 lbs]



536-**2000-19**



EXHAUST NOZZLE I/R LIFTING AID

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DESCRIPTION - USE

This tool is used to transport, hold and position the A320neo Exhaust Nozzle during installation. The tool is suitable for both right- and left-handed use.

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CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.



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WEIGHT 200 kg [441 lbs]







EXHAUST DOLLY

DESCRIPTION - USE

This tool is used for transportation and storage of FWD centerbody, AFT Center body and Exhaust Nozzle assy's.



DIMENSIONS
1200 x 1100 x 1000 mm
[48 x 44 x 40 in]

WEIGHT 225 kg [496 lbs]



EXHAUST EXIT AREA PLUG

36-**4000-23**

DESCRIPTION - USE

This tool is used to prevent foreign objects from entering open areas between Exhaust Nozzle and Exhaust Centre body during parking or mooring.

CAUTION

Without the Exhaust Exit Aera Plug, water, dust or wind can go inside the engine.

- > Water retention; accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers





↔ DIMENSIONS 1000 x 500 x 450 mm [40 x 20 x 18 in]

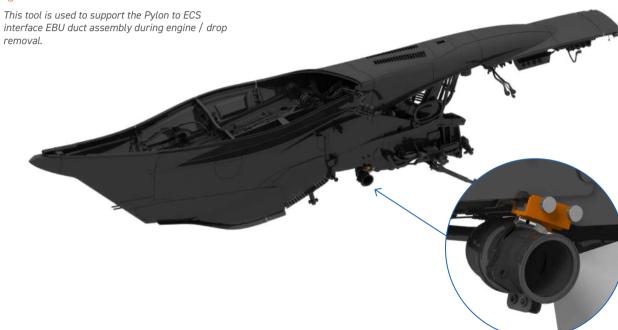
WEIGHT 25 kg [56 lbs]



PYLON ECS INTERFACE DUCT SUPPORT

-1000-27

DESCRIPTION - USE



WEIGHT
3 kg [7 lbs]





PW & CFM HOISTING DEVICE ENGINE MOUNT FWD

DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount FWD.

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CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.











PW & CFM HOISTING DEVICE **ENGINE MOUNT AFT**

DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount AFT.

! CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



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↔ DIMENSIONS 800 x 600 x 400 mm [32 x 24 x 16 in]

WEIGHT 20 kg [45 lbs]





-1000-30G

PW & CFM SUPPORT BEAM ENGINE MOUNTS

DESCRIPTION - USE

This tool is used to prevent the displacement or vibration of the Engine Mounts during transportation.





↔ DIMENSIONS 1000 x 400 x 250 mm [40 x 16 x 10 in]

WEIGHT 20 kg [45 lbs]





PW & CFM BLOCKING DEVICE ENGINE MOUNT AFT

DESCRIPTION - USE

These tools are used to block the displacement of the Engine Mounts during maintenance.



WEIGHT
3 kg [7 lbs]





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PW & CFM PIN EXTRACTOR ENGINE MOUNT AFT

DESCRIPTION - USE

This tool is used to extract the AFT Engine Mount pin.



WEIGHT
4 kg [9 lbs]





PW1100 ENGINE STAND

DESCRIPTION - USE

This tool is used to transport the PW1100 for A320neo family. The trolley is used for installation/ removal tasks with Bootstrap. The PW1100 stand is designed to do the transportation in the airbus A330F.



TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



↔ DIMENSIONS 3930 x 2430 x 1680 mm [155 x 96 x 67 in]

WEIGHT

2569 kg [5,663 lbs]

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SALES & TECHNICAL SUPPORT

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