A320neo COLLINS

NACELLE TOOLING CATALOG





A320NEO GSE TOOLS

We have the capability to provide you all recommended GSE's based on the Aircraft Maintenance Manual (AMM) for your EIS (Entry-into-Service) program, and all your maintenance operations.

Thanks to our Tooling recommendation team, we can propose you a tailored tooling list for your maintenance workscope.



| CATEGORY | PART NUMBER | NAME | MINIMAL QT FOR EIS |
|--------------------|----------------|---|-----------------------|
| | 636-1100-1GSE | Inlet Cowl Sling | 1 |
| | 636-1100-2GSE | Inlet Cowl Dolly | 1 |
| INLET COWL | 636-1100-3GSE | Inlet Cowl Protective Blanket | 0 |
| INLET COVAL | 636-0001-4GSE | Inlet Cowl Lip Cover | 2 |
| | 636-2000-17GSE | Fan Cowl Handling Sling | 1 |
| | 636-2000-18GSE | Fan Cowl Dolly | 1 |
| FAN COWLS | 636-2000-19GSE | Fan Cowl Hinge Bolt Thread Protectors | 1 |
| | 636-3000-7GSE | Thrust Reverser Handling Sling | 1 |
| | 636-3000-8GSE | Thrust Reverser Dolly | 1 |
| | 636-3000-9GSE | Thrust Reverser Hinge Bolt Thread Protectors | 1 |
| | 636GSE3009-901 | Thrust Reverser Hold Open Strut To Pylon | 1 |
| _ | 636-3000-11GSE | Thrust Reverser C-Duct Cover | 2 |
| | 636-3000-12GSE | Thrust Reverser Acoustic Panel Protective | 0 |
| | 636-3000-13GSE | Thrust Reverser Manual Hydraulic Opening System | 1 |
| THRUST REVERSER | 636-3000-25GSE | Thrust Reverser DOS Installation Aid | 1 |
| | 636-3000-26GSE | Thrust Reverser Vapor Barrier Seal Protector | 1 |
| | 636-3000-28GSE | Thrust Reverser Actuator Primary Lock Pin | 0 |
| | 636-3501-34GSE | Translating Sleeve | 1 |
| | 636-3000-35GSE | Latch Pressure Tester | 1 |
| | 636GSE9014-901 | Nai Sense Line Fitting GSE | 1 |
| | 636-4250-21GSE | Exhaust Nozzle I/R Lifting Aid | 1 |
| | 636-4000-22GSE | Exhaust Dolly | 0 |
| NOZZLE & | 636-4000-23GSE | Exhaust Exit Area Plug | 2 |
| CENTER BODY | 636-1000-27GSE | Pylon ECS Interface Duct Support | 1 |
| | 636-1000-29GSE | PW & CFM Hoisting Device - Engine Mount FWD | 1 |
| | 636-1000-30GSE | PW & CFM Hoisting Device - Engine Mount AFT | 1 |
| ENCINE | 636-1000-31GSE | PW & CFM Support Beam Engine Mounts | 1 |
| MOUNT | 636-1000-32GSE | PW & CFM Blocking Device - Engine Mount AFT | 1 |
| | 636-1000-33GSE | PW & CFM Pin Extractor - Engine Mount AFT | 1 |

CONTENT



> Thrust Reverser Hinge Bolt Thread Protector....
> Thrust Reverser Hold Open Strut to Pylon
> Thrust Reverser C-Duct Cover
> Thrust Reverser Acoustic Panel Protective

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> Thrust Reverser Handling Sling.... > Thrust Reverser Dolly.....

> Thrust Reverser DOS Installation Aid...

> Translating Sleeve.....

> Latch Pressure Tester..... > Nai Sense Line Fitting GSE....





| 1741 001120 |
|---|
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| > Fan Cowl Dollyp.21 |
| > Fan Cowl Hinge Bolt Thread Protectors |

INLET COWL

| > Inlet Cowl Sling | p. |
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| > Inlet Cowl Dolly | |
| > Inlet Cowl Protective Blanket | |
| > Inlet Cowl Lip Cover | |



ENGINE MOLINT

| - | | | 100111 | |
|---|----|-------|--------------------------------------|-------|
| > | PW | & CFM | I Hoisting Device - Engine Mount FWD | . p.: |
| > | PW | & CFM | Hoisting Device - Engine Mount AFT | . p.: |
| > | PW | & CFM | Support Beam Engine Mounts | . p.: |
| > | PW | & CFM | Blocking Device - Engine Mount AFT | .p.: |
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INLET COWL SLING

DESCRIPTION - USE

This tool is used to lift and rotate the A320neo Inlet Cowl from the staging platform into aircraft orientation.

CAUTION

This tool is the only tool validated to lift the A320neo Inlet Cowl. If the Inlet Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



∕ WEIGHT 150 kg [330 lbs]







INLET COWL DOLLY

DESCRIPTION - USE

This tool is used to hold and transport the Inlet assy for storage, local transportation and maintenance.

∴ CAUTION

This tool has been validated for the maintenance of the A320neo Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage, the insurance company may not cover the damage.





3300 x 2100 x 3000 mm [130 x 83 x 118 in]







INLET COWL PROTECTIVE BLANKET

DESCRIPTION - USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance, removal or installation activity.



WEIGHT
20 kg [44 lbs]

536-**1100-3**(

INLET COWL LIP COVER

DESCRIPTION - USE

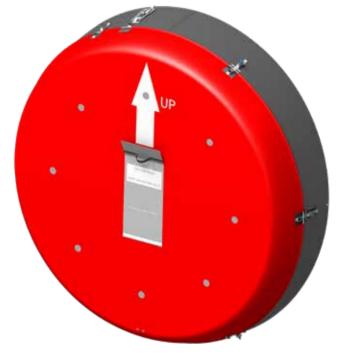
This tool is used to protect Inlet from foreign objects during parking and mooring.

↑ CAUTION

Without the Inlet Cowl Lip Cover, water, dust or wind can go inside the Engine.

- > Water retention: accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.





WEIGHT
3 kg [7 lbs]

DESCRIPTION - USE

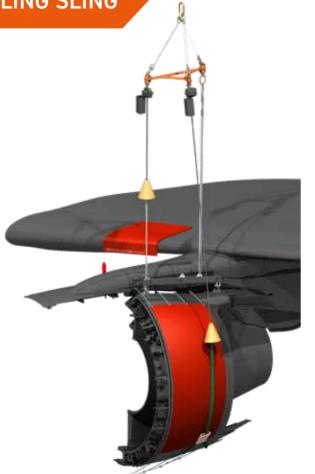
This tool is used to move the Thrust Reverser halves (LH & RH) from the aircraft wing to Dolly (636-3000-8-GSE "turtleback" orientation) and from Dolly to aircraft wing.

CAUTION

This tool is the only tool validated to lift the A320neo Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

← DIMENSIONS 1450 x 1300 x 800 mm [52 x 52 x 32 in] WEIGHT 260 kg [574 lbs]



636-**3000-7**0



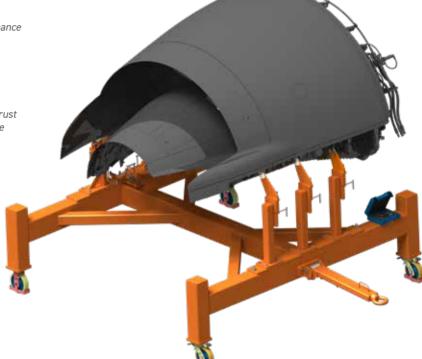


DESCRIPTION - USE

This tool is used for transportation and maintenance of Thrust Reverser (LH & RH).

CAUTION

When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.



2700 x 2700 x 1550 mm [107 x 107 x 62 in] △ WEIGHT

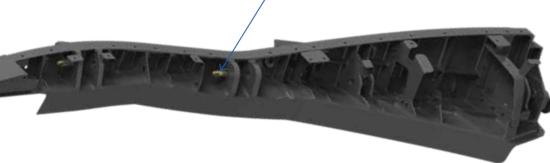
1200 kg [2,645 lbs]



THRUST REVERSER HINGE BOLT THREAD PROTECTORS

DESCRIPTION - USE

This tool is used to protect the thread of the Thrust Reverser Hinge Beam Bolts during bolt installation and removal.



→ DIMENSIONS 500 x 400 x 300 mm [20 x 16 x 12 in]

№ WEIGHT 5 kg [12 lbs]

THRUST REVERSER HOLD OPEN STRUT TO PYLON

DESCRIPTION - USE

- 1- Hold open strut is adjustable and is used to hold the Thrust Reverser open at 45 degrees during Engine removal.
- 2- To compress and protect Hinge Beam Seal during Engine removal.
- 3- To keep hinge beam located axially at R3 hinge during Engine removal.
- 4- To keep both Fan Cowl and Thrust Reverser open during Engine removal.

↑ CAUTION

This tool is mandatory for this task. If not used the Thrust Reverser or the Pylon can be damaged.

⊘ TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

→ DIMENSIONS 1700 x 1000 x 500 mm [67 x 40 x 20 in]

∕ WEIGHT 110 kg [243 lbs]



EIS

THRUST REVERSER C-DUCT COVER

DESCRIPTION - USE

This tool is used to cover the bypass duct between the Translating Sleeve and Inner Fixed Structure (LH and RH).

CAUTION

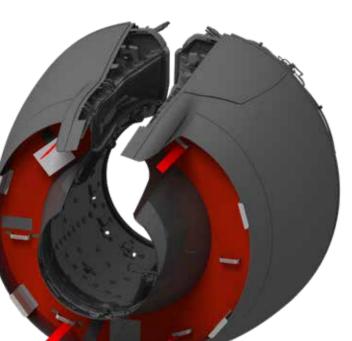
Without the Thrust Reverser C-Duct Cover, water, dust or wind can go inside the engine.

- > Water retention: accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.



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DESCRIPTION - USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance, removal or installation activity.



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→ DIMENSIONS 850 x 400 x 200 mm [34 x 16 x 8 in]



THRUST REVERSER MANUAL **HYDRAULIC OPENING SYSTEM**

DESCRIPTION - USE

This tool is a manual hydraulic system and is used in conjunction with the thrust reverser Door Opening System (DOS) actuator. The tool is used to open the Thrust Reverser half on A/C wing and hold open. The tool is also used to lower the Thrust Reverser half back to the closed position.

CAUTION

The Thrust Reverser Hydraulic Opening System or pump has been designed for use on the A320neo. If another pump is used to open the C-Ducts and there is damage, the damage may not be covered by the insurance.

✓ TEST

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.

→ DIMENSIONS 1000 x 1000 x 1100 mm [40 x 40 x 44 in]

№ WEIGHT 100 kg [221 lbs]

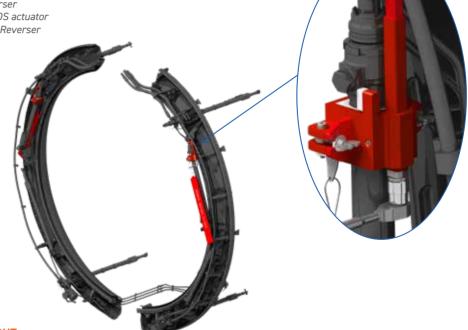






DESCRIPTION - USE

This tool is used to compress Thrust Reverser DOS upper ROD end to Thrust Reverser DOS actuator body to facilitate the installation of Thrust Reverser DOS on both LH and RH.



→ DIMENSIONS 500 x 300 x 300 mm [20 x 12 x 12 in]

✓ WEIGHT 6 kg [14 lbs]



THRUST REVERSER VAPOR **BARRIER SEAL PROTECTOR**

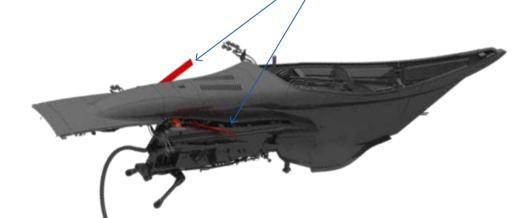
DESCRIPTION - USE

→ DIMENSIONS

500 x 400 x 250 mm

[20 x 16 x 10 in]

This tool is used to protect the vapor barrier seal (LH & RH) from being damaged by the Pylon when Hinge Access Panels (HAP) are not in place. This tool is used in conjunction with 636-3000 7GSE & 636-3000 10GSE for Engine drop/removal and Thrust Reverser installation/removal.

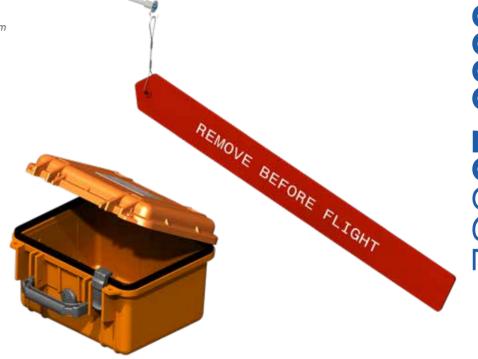


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DESCRIPTION - USE

This tool is used to pin the Track Lock Mechanism in the "locked" or the "unlocked" position.



→ DIMENSIONS 600 x 400 x 200 mm [24 x 16 x 8 in]

EIS

△ WEIGHT 3 kg [7 lbs]

✓ WEIGHT

4 kg [9 lbs]

A320neo GSE TOOLS

A320neo GSE TOOLS

TRANSLATING SLEEVE

DESCRIPTION - USE

This tool is used to remove translating sleeve after Thrust Reverser is removed from wing.

CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Translating Sleeve. If the Translating Sleeve is lifted with another tool, and there is damage, insurance may not cover the damage.

⊘ TEST

Dedienne Aerospace has regional facilities to aid

in the required annual testing and recertification.



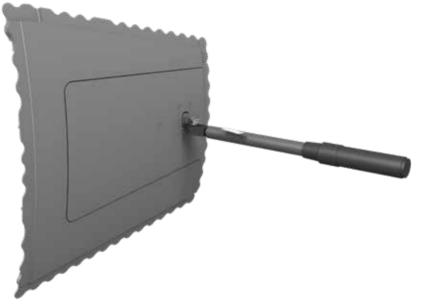
✓ WEIGHT 40 kg [89 lbs]



LATCH PRESSURE TESTER

DESCRIPTION - USE

This tool is used to verify the latch tension is set correctly and to release at a predetermined load.









NAI SENSE LINE FITTING GSE

DESCRIPTION - USE

This Tool is used to determine if external leakage is present at EBU pneumatic sense lines on the PW1100G engine.









FAN COWL HANDLING SLING

DESCRIPTION - USE

This tool is used to lift and rotate the A320neo Fan Cowl door from the staging platform into aircraft orientation. The tool is suitable for LH and RH use.

∴ CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, insurance may not cover the damage.



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1500 x 1400 x 600 mm [60 x 56 x 24 in]



The pictures, measurements, and weights shall be used only as an indication.

115 kg [254 lbs]





FAN COWL DOLLY

DESCRIPTION - USE

This tool is used to locate and hold the LH & RH Fan Cowl assemblies at the edges for storage or local transportation.

CAUTION

After using the Fan Cowl Sling (-17GSE) to remove a Fan Cowl from the Engine, the Fan Cowl Dolly (-18GSE) is needed to move, store or do maintenance on the Fan Cowl.







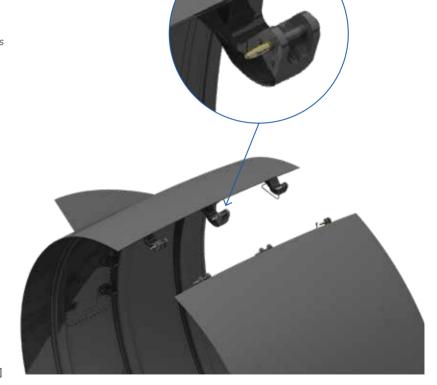




FAN COWL HINGE BOLT THREAD PROTECTORS

DESCRIPTION - USE

This tool is used to protect the thread of the Fan Cowl hinge beam bolts and bushings during bolts installation and removal.





→ DIMENSIONS 3400 x 1900 x 1300 mm

✓ WEIGHT 350 kg [772 lbs] [134 x 75 x 52 in]

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EXHAUST NOZZLE I/R LIFTING AID

DESCRIPTION - USE

This tool is used to transport, hold and position the A320neo Exhaust Nozzle during installation. The tool is suitable for both right- and left-handed use.

CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.

Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



✓ WEIGHT 200 kg [441 lbs]



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EXHAUST DOLLY

DESCRIPTION - USE

This tool is used for transportation and storage of FWD centerbody, AFT Center body and Exhaust Nozzle assy's.



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→ DIMENSIONS

MEIGHT 225 kg [496 lbs]

1200 x 1100 x 1000 mm [48 x 44 x 40 in]

EXHAUST EXIT AREA PLUG

DESCRIPTION - USE

This tool is used to prevent foreign objects from entering open areas between Exhaust Nozzle and Exhaust Centre body during parking or mooring.

CAUTION

Without the Exhaust Exit Aera Plug, water. dust or wind can go inside the engine.

- > Water retention: accelerates corrosion.
- > Dust: the engine could be damaged during the ignition.
- > Wind: allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.





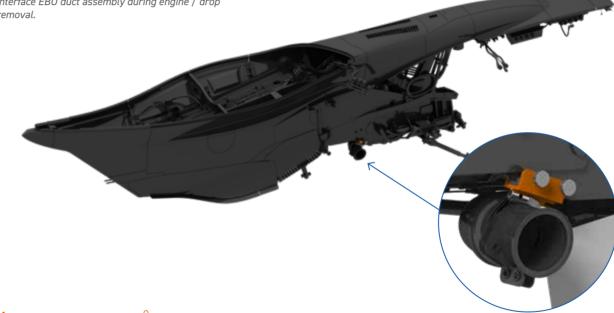




PYLON ECS INTERFACE DUCT SUPPORT

DESCRIPTION - USE

This tool is used to support the Pylon to ECS interface EBU duct assembly during engine / drop removal.



500 x 300 x 300 mm [20 x 12 x 12 in]

✓ WEIGHT 3 kg [7 lbs]

The pictures, measurements, and weights shall be used only as an indication.



PW & CFM HOISTING DEVICE ENGINE MOUNT FWD

DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount FWD.

∴ CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.

→ DIMENSIONS

[24 x 20 x 10 in]

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PW & CFM HOISTING DEVICE ENGINE MOUNT AFT

DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount AFT.

∴ CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



→ DIMENSIONS 800 x 600 x 400 mm [32 x 24 x 16 in]

EIS

✓ WEIGHT 20 kg [45 lbs]



PW & CFM SUPPORT BEAM ENGINE MOUNTS

DESCRIPTION - USE

[40 x 16 x 10 in]

This tool is used to prevent the displacement or vibration of the Engine Mounts during transportation.







DESCRIPTION - USE

These tools are used to block the displacement of the Engine Mounts during maintenance.



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→ DIMENSIONS500 x 500 x 500 mm

[20 x 20 x 20 in]

WEIGHT
3 kg [7 lbs]



PW & CFM PIN EXTRACTOR ENGINE MOUNT AFT

DESCRIPTION - USE

This tool is used to extract the AFT Engine Mount pin.





✓ WEIGHT 4 kg [9 lbs]



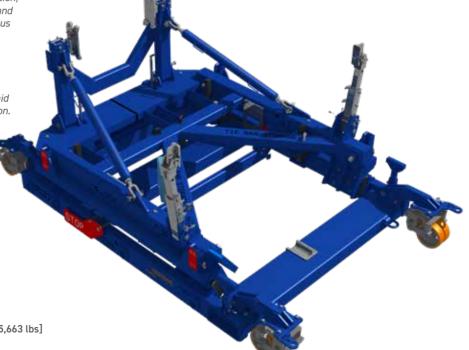
PW1100 ENGINE STAND

DESCRIPTION - USE

This tool is used to transport the PW1100 for A320neo family. The trolley is used for installation/ removal tasks with Bootstrap. The PW1100 stand is designed to do the transportation in the airbus A330F.



Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



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⊕ DIMENSIONS

3930 x 2430 x 1680 mm [155 x 96 x 67 in]

△ WEIGHT 2569 kg [5,663 lbs]



SALES & TECHNICAL SUPPORT

| PROGRAM MANAGEMENT | nacelletooling@dedienne-aero.com | |
|-----------------------------|----------------------------------|------------------------------------|
| 01 NORTH & SOUTH AMERICAS | sales.americas@dedienne-aero.com | support.americas@dedienne-aero.com |
| 02 EUROPE | sales.europe@dedienne-aero.com | support.europe@dedienne-aero.com |
| 03 MIDDLE EAST & AFRICA | sales.mea@dedienne-aero.com | support.mea@dedienne-aero.com |
| 04 INDIA | sales.india@dedienne-aero.com | support.india@dedienne-aero.com |
| 05 SINGAPORE & ASIA PACIFIC | sales.sea@dedienne-aero.com | support.sea@dedienne-aero.com |
| 06 CHINA | sales.cn@dedienne-aero.com | support.cn@dedienne-aero.com |

PRODUCTION FACILITIES & SERVICE CENTERS

USA MIAMI

2500 NW 74. Ave Miami - FL 33122 +1 305 716 83 00

FRANCE TOULOUSE

ZAC de Saint-Martin

5, rue Gaye Marie

31300 - Toulouse

+33 5 61 06 77 79

+35 38 606 728 98

Warehouse FZS1AC01

P.O. Box: 18056 - Dubai

+971 4 295 0071

SINGAPORE

Aerospace Lane

+65 62 62 59 79

N°5 Jinliang Road Hongqi town – Jinwan Zone

519090 Zhuhai City

+86 756 893 6510

Guangdong

Singapore 797435

9/10 Beechpark Logistics

Smithstown, Shannon Co.Clare

UNITED ARAB EMIRATES

South Zone, Jebel Ali Free Zone

IRELAND 🛆

USA CINCINNATI A

4330 Batavia road Batavia - Ohio +1 513 658 75 45

FRANCE PARIS A

+33 6 28 10 76 79

Aérodrome Paris-Villaroche.

77950 - Montereau-Sur-Le-Jard

Zone Nord, bâtiment A08

MEXICO

Av. de las Fuentes No. 106 Int. 12 y 13 Col. Parque Industrial Bernardo Quintana C.p. 76246 El Margués, Querétaro +52 442 824 35 57



Unit 28 Eagle Park - Alfreton Road Derby, Derbyshire DE21 4AE +44 133 261 38 28

GERMANY \triangle

Schützenwall 37-41 22844 Norderstedt +49 40 66 89 29 72

QATAR A

LIU LG 33-35 Um Al Houl Free Zone P.O Box # 30661 - Doha +974 50 58 67 87

Regus, Beech E-1, +91 82 17 588 075

INDIA

Manyata Embassy Business Park, Outer Ring Road, Nagavara, Bengaluru - 560045

HONG KONG Λ

806 Capitol Centre 5-19 Jardine's Bazaar Causeway Bay +86 756 893 6510

WEBSITES & SOCIAL MEDIAS



DEDIENNE-AERO.COM













