## E190-E2 COLLINS

NACELLE TOOLING CATALOG







## E190-E2 GSE TOOLS

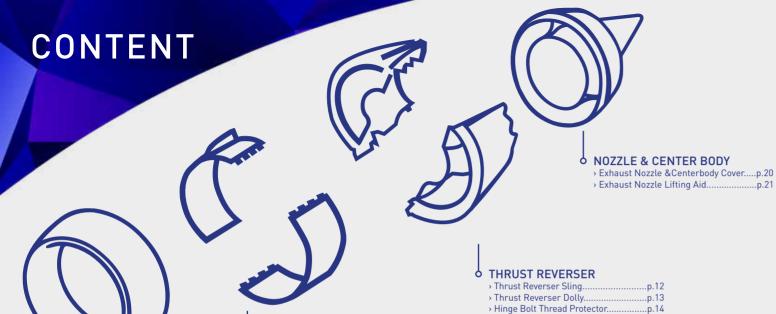
Entry into Service (EIS) recommended GSE quantities are based on a review of the Aircraft Maintenance Manual.

If you need help in order to define the tools to use and for quantity for your needs, contact us and our dedicated team will help you to do the good choice.

Dedienne will help you to choose the right tool for the right task.



CATEGORY	PART NUMBER	NAME	MINIMAL QUANTITIES FOR EIS
	347-1100-1GSE	INLET SLING	1
	347-1100-2GSE	INLET COWL DOLLY	1
	347-1100-3GSE	INLET PROTECTIVE RUG	0
INLET COWL	347-1100-4GSE	INLET COWL COVER	2
R	347-2000-1GSE	FAN COWL SLING	1
00	347-2000-2GSE	FAN COWL DOLLY	2
	347-2000-3GSE	FAN COWL VENT PLUG	0
FAN COWLS	347-2000-5GSE	FAN COWL HINGE BOLT THREAD PROTECTORS	1
	347-3001-1GSE	THRUST REVERSER SLING	1
<i>(2)</i>	347-3001-2GSE	THRUST REVERSER DOLLY	2
	347-3001-3GSE	THRUST REVERSER HINGE BOLT THREAD PROTECTOR	0
DV	347-3001-5GSE	THRUST REVERSER C-DUCT PLUG	2
THRUST	347-3001-7GSE	THRUST REVERSER HAND PUMP DOS	1
REVERSER	347-3001-11GSE	THRUST REVERSER UNLOCK PINS	0
	347-3001-14GSE	THRUST REVERSER PRD TORQUE ADAPTOR	1
	347-3501-2GSE	TRANSLATING SLEEVE DOLLY	1
	347-4100-1GSE	EXHAUST NOZZLE COVER	2
NOZZLE & CENTER BODY	347-4100-4GSE	EXHAUST NOZZLE LIFTING AID	1
	347-6000-1GSE	ENGINE MOUNT CART	0
	347-6001-2GSE	FORWARD ENGINE MOUNT SLING	1
ENGINE MOUNT	347-6501-1GSE	AFT ENGINE MOUNT SLING	1



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6 INLET COWL

→ Inlet Sling.. > Inlet Cowl Dolly.. > Inlet Protective Rug.. > Inlet Cowl Cover..

> Fan Cowl Slingp.8	
> Fan Cowl Dollyp.9	
> Fan Cowl Vent Plugp.10	)

> Fan Cowl hinge bolt thread protectors...p.11

ENGINE MOUNT
> Engine Mount Cartp.22
> Forward Engine Mount Slingp.23
> AFT Engine Mount Slingp.24

> Thrust Reverser C-Duct Plug......p.15 > Thrust Reverser Hand Pump DOS.....p.16

> Thrust Reverser Unlock Pins......p.17 > Thrust Reverser PRD Torque Adaptor....p.18

> Translating Sleeve Dolly.....p.19



INLET COWL SLING



## DESCRIPTION - USE

The Inlet Cowl Sling is used to lift and move the entire E190-E2 Inlet Assy.



#### CAUTION

The Inlet Cowl Sling is used to install or remove the Inlet Cowl from the Engine. This tool has a feature that allows the tool operator to rotate the Inlet Cowl and eases the installation on the Engine or placement on the Dolly.



Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



270 x 45 x 45 cm





E190-E2 GSE TOOLS



# 4

E190-E2 GSE TOOLS

## DESCRIPTION - USE





surface during Maintenance, Removal or Installation activity on the Inlet.



85 x 40 x 20 cm



The pictures, measurements, and weights shall be used only as an indication.

Tool is used as a Protective Mat on the Inlet inner



280 x 165 x 170 cm

DESCRIPTION - USE

transportation of inlet cowl.

CAUTION

This tool is used during the maintenance and

This tool has been validated for the maintenance of the E190-E2 Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage, the insurance company may not cover the damage.



900 KG

The pictures, measurements, and weights shall be used only as an indication.

## INLET COWL COVER

E190-E2 GSE TOOLS

4

# FAN COWL DOOR SLING

E190-E2 GSE TOOLS

## DESCRIPTION – USE

The Inlet Cowl Cover is used to protect inlet from foreign objects during parking and mooring.



Without the Inlet Cowl Cover, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which may cause damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.





DESCRIPTION - USE

Fan Cowl Installation & Removal only.

This Sling is a lifting tool and it's the only tool validated to lift the E190-E2 Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage,



The Fan Cowl Door Sling is used for E190-E2 series

insurance may not cover the damage.



80 x 45 x 35 cm



The pictures, measurements, and weights shall be used only as an indication.





E190-E2 GSE TOOLS

4

## FAN COWL VENT DOOR PLUG

E190-E2 GSE TOOLS

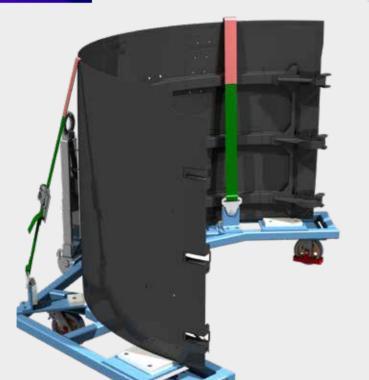
## DESCRIPTION - USE

The Fan Cowl Dolly is used to move the Fan Cowl in the hangar or shop and for Fan Cowl Storage. The Fan Cowl can be maintained or stored on the Fan Cowl Dolly.



## CAUTION

After using the Fan Cowl Sling 347-2000-1GSE to remove a Fan Cowl from the Engine, the Fan Cowl Dolly is needed to move, store or do maintenance on the Fan Cowl.







The Fan Cowl Vent Door Plug is used to prevent foreign objects from entering into the Fan Cowl when the aircraft is in parking or mooring.





310 x 170 x 130 cm



55 x 45 x 25 cm



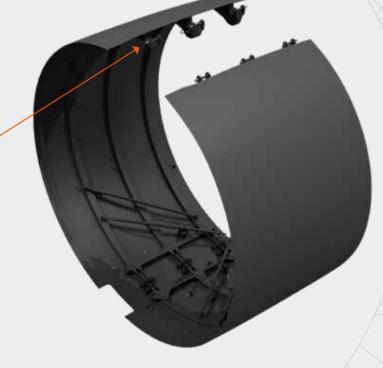


# FAN COWL HINGE BOLT THREAD PROTECTORS

## DESCRIPTION - USE

This tool is used to protect the Hinge Bolt Threads of the Fan Cowl Hinge pins during installation and removal.





E190-E2 GSE TOOLS



4

## DESCRIPTION - USE

The Thrust Reverser Sling is used to pick the Thrust Reverser Engineering Assembly (Both LH/RH) from the ACFT /Shipping container and place the same on the Thrust Reverser Dolly for maintenance purpose. The Manual Hoist connected to the Latch beam location Via the Nylon Strap can be operated to tilt the TR Engineering assembly at various angles during Installation and removal from ACFT on to the dolly and vise-versa.



#### **A** CAUTION

This tool is the only tool validated to lift the E190-E2 Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.



Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



125 x 140 x 55 cm





E190-E2 GSE TOOLS

30 x 30 x 15 cm

# TOWABLE DOLLY FOR LH & RH TR

E190-E2 GSE TOOLS

THRUST REVERSER HINGE BEAM BOLT THREAD PROTECTOR

E190-E2 GSE TOOLS



This Tool is used to carry a LH or RH Thrust Reverser.



When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.





4

25 x 25 x 15 cm

DESCRIPTION - USE

and Removal.

This Tool is used to protect thread of Thrust Reverser Hinge Beam Bolts during Bolt Installation





260 x 240 x 100 cm



The pictures, measurements, and weights shall be used only as an indication.









# THRUST REVERSER PLUG

E190-E2 GSE TOOLS

HYDRAULIC HAND PUMP FOR DOS

E190-E2 GSE TOOLS

## DESCRIPTION - USE

This tool is used to cover the bypass duct between the Translating Sleeve and Inner Fixed Structure (LH and



#### CAUTION

Without the Thrust Reverser Plug, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.





4

#### DESCRIPTION – USE

This tool is used for manual actuation of Thrust Reverser Door Actuation System.



#### **A** CAUTION

The Thrust Reverser Hydraulic Opening System or pump has been designed for use on the E190-E2. If another pump is used to open the C-Ducts and there is damage, the damage may not be covered by the insurance.



## **TEST**

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105 x 70 x 135 cm







The pictures, measurements, and weights shall be used only as an indication.



140 x 60 x 45 cm







## DESCRIPTION - USE

These Pins are used to unlock TRAS Actuators and Track Lock for both LH & RH Nacelles during maintenance.







The pictures, measurements, and weights shall be used only as an indication.



E190-E2 GSE TOOLS

4

# THRUST REVERSER PRD TORQUE ADAPTOR

E190-E2 GSE TOOLS



DESCRIPTION - USE

This Tool is used for check pressure relief door latch pressure.





40 x 30 x 20 cm



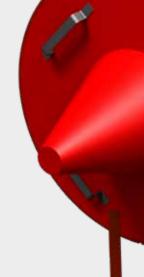
## DESCRIPTION - USE

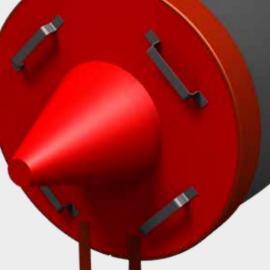
This tool is used to cover exhaust exit area and cover the AFT Centerbody.

#### **CAUTION**

Without the Exhaust Nozzle and Centerbody Cover, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which may cause damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.







270 x 195 x 130 cm

DESCRIPTION - USE

CAUTION

the Translating Sleeve.

transportation of transleeve assembly.

This Tool is used during the maintenance and

When the Translating Sleeve is removed from the

aircraft using the Thrust Reverser Sling, the

Translating Sleeve Dolly is needed to store or work on













The pictures, measurements, and weights shall be used only as an indication.

4

## DESCRIPTION - USE

This tool is used to install or remove Exhaust Nozzle Assembly.



## CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the E190-E2 Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.



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160 x 120 x 130 cm

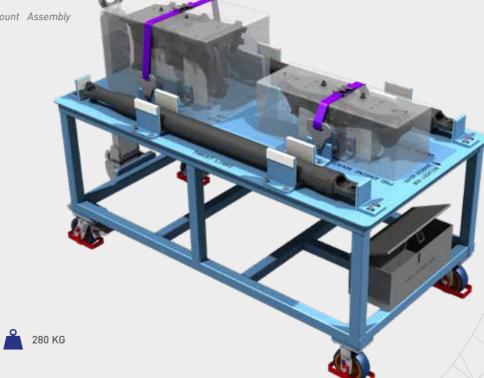


The pictures, measurements, and weights shall be used only as an indication.





This Tool is used for Engine Mount Assembly Transportation & Maintenance.





200 x 110 x 130 cm



# FWD ENGINE MOUNT SLING



## DESCRIPTION - USE

This Tool is used to lift and move the FWD Engine Mount Assy.



#### CAUTION

This FWD ENGINE MOUNT SLING is a lifting tool and it is the only tool validated to lift the E190-E2 FWD Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



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55 x 45 x 25 cm









## DESCRIPTION - USE

This Tool is used to lift and move the AFT Engine Mount Assy.



#### **A** CAUTION

This AFT Engine Mount Sling is a lifting tool and it is the only tool validated to lift the E190-E2 AFT Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the



Dedienne Aerospace has regional facilities to aid in the required annual testing.



60 x 25 x 40 cm











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## **LOAD TEST**

- ▶ 0-200T STATIC & DYNAMIC LOAD TESTING
- ▶ 0-200T TEST BENCH
- ► MOBILE DEVICE FOR CUSTOMER ON-SITE TESTS

## **CALIBRATION**

- ► FORCE & PRESSURE CALIBRATION
- ▶ 3D MEASUREMENTS

#### REPAIR & UPGRADE

- ► REPAIR OF UNSERVICEABLE EQUIPMENT
- ► PERIODIC MAINTENANCE
- ► UPGRADE TO LATEST RELEASE BASED ON TCB, AMM AND OEM INFORMATION
- ▶ OFF & ON-SITE MAINTENANCE

## TRAINING YOUR TEAM

- GLOBAL NETWORK OF TECHNICAL INSTRUCTORS
- ► TRAINING ON USE & MAINTENANCE



## **RENTAL SOLUTIONS**

- ► EQUIPMENT AVAILABLE FOR RENT
- ► ENGINE STAND: LEAP, CFM, ROLLS-ROYCE, IAE, ETC.
- ► GSE: TRIPOD, TOWBAR, ETC.

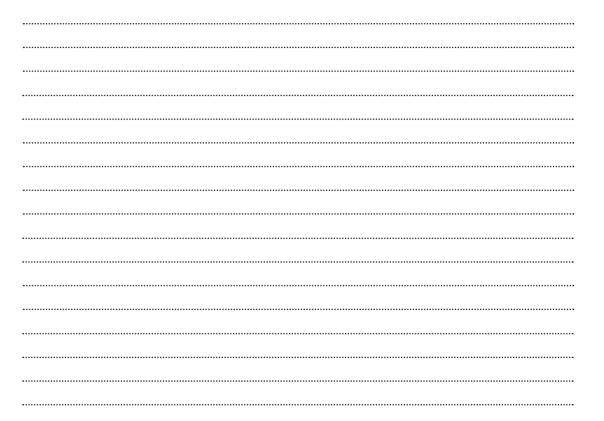
## SPARE PARTS AVAILABLE

- ► ALL DEDIENNE AEROSPACE SPARE PARTS IN STOCK
- ► FAST PROVISIONING OF ANY OEM SPARE PARTS
- ► QUICK DELIVERY & SHIPMENT WORLDWIDE

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## NOTES







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