A350 COLLINS NACELLE TOOLING CATALOG

NACELLE TOOLING by DEDIENNE AEROSPACE

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A350 GSE TOOLS

Entry into Service (EIS) recommended GSE quantities are based on a review of the Aircraft Maintenance Manual.

If you need help in order to define the tools to use and for quantity for your needs, contact us and our dedicated team will help you to do the good choice.

Dedienne will help you to choose the right tool for the right task.



GORY



RT NUMBER	NAME	MINIMAL QUANTITIES FOR EIS - 1000
2-7000-1GSE	Inlet Cowl Sling	1
-7000-2GSE	Inlet Cowl Dolly	1
-7000-3GSE	Inlet Protective Rug	0
-7000-4GSE	Inlet Cowl Cover	2
-7000-5GSE	Inlet Cowl Transportation Pallet	0
-2100-14GSE	Fan Cowl Handling Sling	1
-2100-15GSE	Fan Cowl Dolly	2
-2100-16GSE	Fan Cowl Hinge Bolt Thread Protectors	1
-2200-17GSE	Fan Cowl Door Plug	2
-1000-25GSE	Forward Secondary Structure Sling	0
-3000-6GSE	Thrust Reverser Sling - LH / RH	1
-3000-7GSE	Thrust Reverser Dolly	1
-3000-8GSE	Thrust Reverser Hinge Bolt Thread Protector	1
-3000-10GSE	Thrust Reverser Cover	2
-3000-11GSE	Thrust Reverser C-Duct Step Blocks	0
-3000-12GSE	Thrust Reverser Hydraulic Opening System	1
-3000-26GSE	Thrust Reverser PRD Latch	1
-6100-27GSE	Translating Sleeve Handling Sling	1
-3000-36GSE	Thrust Reverser Hold Open Strut to Pylon	1
-9920-38GSE	Beavertail fairing tool	0
-5010-19GSE	FWD Centerbody Handling Aid	0
-5010-20GSE	AFT Centerbody Handling GSE	0
-4010-21GSE	Noozle Handling Aid	1
-4000-22GSE	Center-Body / Nozzle Protective Rug	0
-4000-23GSE	Exhaust Cover	2
-4000-24GSE	Exhaust Dolly	0

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DESCRIPTION - USE

The Inlet Cowl Sling is used to install or remove the Inlet Cowl from the Engine. This tool has a feature that allows the tool operator to rotate the Inlet Cowl that eases the installation on the Engine or placement on the Dollv.

This tool is the only tool validated to lift the A350 Inlet Cowl. If the Inlet Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.

TEST

Dedienne Aerospace has regional facilities to aide in the required annual testing and recertification.

470 x 170 x 130 cm 680 KG

6 FAN COWLS > Fan Cowl Handling Sling.

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INLET COWL DOLLY

DESCRIPTION - USE

The Inlet Cowl Dolly is used for maintenance and moving the Inlet Cowl in the hangar or shop facility. This tool aides repair work in the hangar of shop facility.

This tool has been validated for the maintenance of the A350 Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage, the insurance company may not cover the damage.



2200 KG





25 KG

INLET PROTECTIVE RUG

DESCRIPTION - USE

A350 GSE TOOLS

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This tool is used as a protective mat on the Inlet Cowl Inner Barrel surface during maintenance or removal and installation activity on the Inlet Cowl. The tool prevents dents and delamination to the critical Acoustic Inner Barrel Panels.

80 x 40 x 20 cm





INLET COWL COVER

DESCRIPTION – USE

The Inlet Cowl Cover is used to protect the Engine from dust, water and wind during parking, mooring or storage of the aircraft.

Without the Inlet Cowl Cover, water, dust or wind can go inside the Engine.

> Water retention: Accelerates corrosion.

> Dust: The Engine could be damaged during the ignition. > Wind: Allows blade rotation which can create damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.

80 x 50 x 40 cm

20 KG

A350 GSE TOOLS

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INLET COWL TRANSPORTATION PALLET

DESCRIPTION - USE

The Inlet Cowl Transportation Pallet is highly recommended. If the airline does not own a spare Inlet Cowl, the Pallet will allow quicker transportation to a qualified MRO (if the airline does not have the repair capability). Where hangar or shop space is limited this Pallet is a good, but limited alternative to the Inlet Cowl Dolly 351-7000-2GSE.

460 x 355 x 200 cm

1300 KG





FAN COWL HANDLING SLING

DESCRIPTION - USE

The Fan Cowl Sling is used to remove or re-install the Fan Cowl on the Engine. Once a Fan Cowl is off of the Engine the Fan Cowl Sling is used to load and unload the Fan Cowl on the Shipping Pallet or Fan Cowl Dolly.

This Sling is a lifting tool and it's the only tool validated to lift the A350 Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, insurance may not cover the damage.

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120 x 80 x 50 cm







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FAN COWL DOLLY

DESCRIPTION - USE

The Fan Cowl Dolly is used to move the Fan Cowl in the hangar or shop and for Fan Cowl Storage. The Fan Cowl can be maintained or stored on the Fan Cowl Dolly.

After using the Fan Cowl Sling (-14GSE) to remove a Fan Cowl from the Engine, the Fan Cowl Dolly (-15GSE) is needed to move, store or do maintenance on the Fan Cowl.



1100 KG





FAN COWL HINGE BOLT THREAD PROTECTORS

DESCRIPTION – USE

The Fan Cowl Hinge Bolt Protectors are used to protect the Bolt threads during removal and installation of the Fan Cowl from the Engine. It allows the Fan Cowl to be removed or installed on the Engine without damaging the Bolt threads.

40 x 30 x 16 cm

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The pictures, measurements, and weights shall be used only as an indication.

3 KG

A350 GSE TOOLS

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DESCRIPTION - USE

The Fan Cowl Door Plug is used to cover the Fan Cowl Vent and protect the Engine from dust, water and wind during parking, mooring or storage of the aircraft.

Without the Fan Cowl Door Plug, water, dust or wind can go inside the Engine.

> Water retention: Accelerates corrosion.

> Dust: The Engine could be damaged during the ignition.

> Wind: Allows blade rotation which can create damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.

50 x 40 x 40 cm

5 KG

A350 GSE TOOLS







FORWARD SECONDARY STRUCTURE SLING

DESCRIPTION – USE

This Forward Secondary Structure Sling is used to remove or install the Forward Secondary Structure on the aircraft Pylon. The Forward Secondary Structure is high off the ground above the Engine. It is needed for the mechanics to safely remove and install the Forward Secondary Structure.

This tool is a lifting tool and it is the only tool validated to lift the A350 Forward Secondary Structure. If the Forwards Secondary Structure is lifted with another tool, and there is damage, the insurance may not cover that damage.

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A350 GSE TOOLS

THRUST REVERSER SLING - LH/RH A)

DESCRIPTION – USE

The Thrust Reverser Sling is used to load or unload the Thrust Reverser from the Transportation Pallet, rotate it. then install or remove the Thrust Reverser from the Engine/Pylon.

This tool is the only tool validated to lift the A350 Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.

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The pictures, measurements, and weights shall be used only as an indication.





THRUST REVERSER DOLLY



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DESCRIPTION - USE

40 x 30 x 16 cm

This tool is used to protect the threads of the Bolts during installation & removal of the Thrust Reverser. The Protector allows the Bolt installation without any damage to the Bolts or to the Thrust Reverser.

DESCRIPTION - USE

The Thrust Reverser Dolly is used for maintenance work and moving the Thrust Reverser in the hangar or shop. The Dolly allows to make inspections or repairs into the inside surface of the Thrust Reverser.

When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.



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1350 KG



3 KG







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THRUST REVERSER COVER



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THRUST REVERSER C-DUCT STEP BLOCKS A)

DESCRIPTION - USE

175 x 160 x 100 cm

The Thrust Reverser C-Duct Step is used to give access to the upper half of the C-Duct for inspection or maintenance.

DESCRIPTION – USE

The Thrust Reverser Cover is used to protect the Thrust Reverser By-pass Ducts from dust, water and wind during parking, mooring or storage of the aircraft.

Without the Thrust Reverser Cover, water, dust or wind can go inside the Engine.

> Water retention: Accelerates corrosion. > Dust: The Engine could be damaged during the ignition. > Wind: Allows blade rotation which can create damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.

220 x 100 x 70 cm



17

110 KG

193 KG



A350 GSE TOOLS

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DESCRIPTION – USE

THRUST REVERSER HYDRAULIC OPENING SYSTEM

A350 GSE TOOLS

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THRUST REVERSER PRD LATCH

DESCRIPTION - USE

This tool is used to perform functional tests of Thrust Reverser Latch forces. This tool is needed to check the stresses applied to the Latch. This tool needs to be used yearly.

CAUTION

35 x 20 x 20 cm

This tool is needed to test the Latch. If the Latch is not properly calibrated it may open unnecessarily in flight or it may not open when required during a pressure increase. This may cause the Thrust Reverser to depart the aircraft.



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insurance.

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The Thrust Reverser Hydraulic Opening System is

used to manually open and close the Thrust Reverser

C-Ducts. The three manometers allow this pump to open both Thrust Reverser C-Ducts at the same time

The Thrust Reverser Hydraulic Opening System

or pump has been designed for use on the A350. If

another pump is used to open the C-Ducts and there

is damage, the damage may not be covered by the

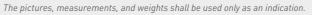
to check the hydraulic pressure on each C-Duct.



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The pictures, measurements, and weights shall be used only as an indication.



1 KG



TRANSLATING SLEEVE HANDLING SLING

DESCRIPTION - USE

This tool is used to add or remove Transleeve from Inner Fixed Structure while TR is on the Dolly.

This tool is the only validated to add or remove the Transleeve for the A350. If the Transleeve is lifted with another tool, and there is damage, the insurance may not cover the damage.

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THRUST REVERSER HOLD OPEN STRUT TO PYLON

DESCRIPTION - USE

The Thrust Reverser Hold Open Strut is used to hold open both Thrust Reverser Halves (C-Ducts) during the removal or installation of the Engine from the Pylon. This tool also allows the Thrust Reverser Halves to be held open without the Engine installed on the Pylon on A350.

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This tool is mandatory for this task. If not used the Thrust Reverser or the Pylon can be damaged.

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30 KG

A350 GSE TOOLS

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BEAVERTAIL FAIRING TOOL

DESCRIPTION – USE

This Tool is used to locate and install Beaver Tail to latch Beam while translating sleeve is stowed or deployed for L/H and R/H.T

This tool is the only validated to add or remove the Transleeve for the A350. If the Transleeve is lifted with another tool, and there is damage, the insurance may not cover the damage.

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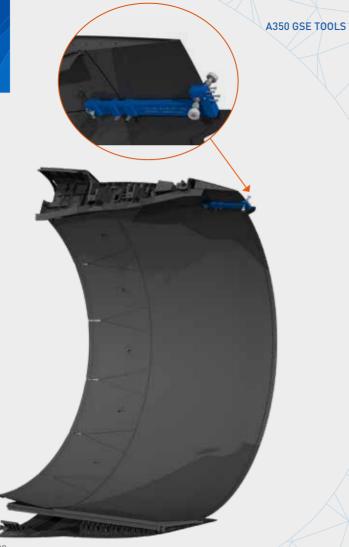
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70 x 30 x 15 cm



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FWD CENTERBODY HANDLING AID

DESCRIPTION - USE

The FWD Center-body Handling Aid is used to assist manually removing and re-installing the FWD Center-body on the Engine by two mechanics.

This Aid is a lifting tool and it is the only tool validated to lift the A350 Centerbody. If you lift the centerbody with another tool you will not be covered by your insurance. If the FWD Center-body is lifted with another tool, and there is damage, insurance may not cover the damage.

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60 x 40 x 40 cm







AFT CENTERBODY HANDLING GSE

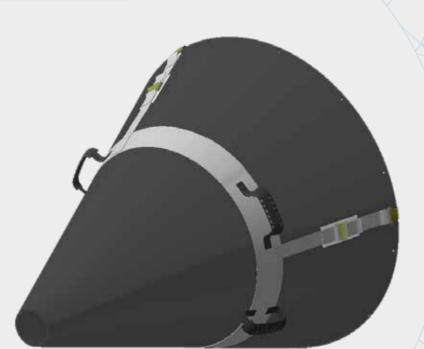
DESCRIPTION – USE

This tool is used for removal and instalation of AFT center body only.

This Aid is a lifting tool and it is the only tool validated to lift the A350 Centerbody. If you lift the centerbody with another tool you will not be covered by your insurance. If the AFT Center-body is lifted with another tool, and there is damage, insurance may not cover the damage.

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NOZZLE HANDLING AID

DESCRIPTION - USE

The Nozzle Handling Aid is used to remove or install the Nozzle on the Engine onto the A350. The Exhaust Dolly (-24GSE) is used to move or store the Nozzle in the hangar or shop.

This Aid is a lifting tool and it is the only tool validated to lift the A350 Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.

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500 KG



A350 GSE TOOLS

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CENTER-BODY/NOZZLE PROTECTIVE RUG

DESCRIPTION - USE

This tool is used as a Protective Rug on the Nozzle inner surface during Maintenance or Removal-Installation activity on Nozzle.



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17 KG



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EXHAUST COVER

DESCRIPTION - USE

The Exhaust Cover is used to protect the Engine from dust, water and wind during parking, mooring or storage of the aircraft.

Without the Exhaust Cover, water, dust or wind can go inside the Engine.

> Water retention: Accelerates corrosion.

> Dust: The Engine could be damaged during the ignition.

> Wind: Allows blade rotation which can create damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.







EXHAUST DOLLY

A350 GSE TOOLS

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DESCRIPTION - USE

The Exhaust Dolly is used to move, do maintenance and store the FWD Center-body, Center-body and Nozzle after removal from the Engine.

After using the -19GSE & -21GSE the -24GSE is required for transportation or storage of the Center-body and Nozzle. Without the -24GSE, it will be difficult to store or work on these items.









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