A220 COLLINS

NACELLE TOOLING CATALOG







Entry into Service (EIS) recommended GSE quantities are based on a review of the Aircraft Maintenance Manual.

If you need help in order to define the tools to use and for quantity for your needs, contact us and our dedicated team will help you to do the good choice.

Dedienne will help you to choose the right tool for the right task.



CATEGORY	PART NUMBER	NAME	MINIMAL QUANTITIES FOR EIS
	999-1100-1GSE	INLET SLING	1
	999-1100-2GSE	INLET COWL DOLLY	1
	999-1100-3GSE	INLET PROTECTIVE RUG	0
INLET COWL	999-1100-4GSE	INLET COWL COVER	2
R	999-2000-1GSE	FAN COWL SLING	1
0.0	999-2000-2GSE	FAN COWL DOLLY	2
FAN COWLS	999-2000-3GSE	FAN COWL VENT PLUG	0
	999-3001-1GSE	THRUST REVERSER SLING	1
	999-3001-2GSE	THRUST REVERSER DOLLY	2
CE.	999-3001-3GSE	HINGE BOLT THREAD PROTECTOR	1
(AT)	999-3001-7GSE	THRUST REVERSER HAND PUMP DOS	1
	999-3001-8GSE	THRUST REVERSER PROTECTIVE SHIELD	0
THRUST	999-3001-11GSE	THRUST REVERSER UNLOCK PINS	0
REVERSER	999-3001-12GSE	C-DUCT PLUG	2
	999-3501-2GSE	TRANSLATING SLEEVE DOLLY	1
	999-3501-3GSE	TRANSLATING SLEEVE HANDLING SLING	1
6	999-4100-4GSE	EXHAUST DOLLY	1
NOZZLE & CENTER BODY	999-4100-5GSE	EXHAUST NOZZLE AND CENTERBODY COVER	2
	999-6000-1GSE	ENGINE MOUNT CART	0
160000	999-6001-2GSE	FORWARD ENGINE MOUNT SLING	1
ENGINE MOUNT	999-6501-1GSE	AFT ENGINE MOUNT SLING	1





FAN COWLS

I AIT COTTES
> Fan Cowl Slingp.8
> Fan Cowl Dollyp.9
> Fan Cowl Vent Plugp.10

> C-Duct Plua...

ENGINE MOUNT

•	Engine Mount Cart	.p.22
•	Forward Engine Mount Sling	.p.23
	AET Engine Mount Clina	2/

NOZZLE & CENTER BODY

> Exhaust Nozzle &Centerbody Cover.....p.21

6 THRUST REVERSER

> Thrust Reverser Sling..

> Thrust Reverser Dollv... > Hinge Bolt Thread Protector...

> Translating Sleeve Dolly.....

ENGINE MOUNT
> Engine Mount Cartp.22
> Forward Engine Mount Slingp.23
> AFT Engine Mount Slingp.24

> Thrust Reverser Hand Pump DOS.....p.14 Thrust Reverser Protective Shield.....p.15

> Thrust Reverser Unlock Pins.....p.16

> Translating Sleeve Handling Sling.....p.19

> Exhaust Dolly......p.20



INLET COWL SLING

DESCRIPTION - USE

The Inlet Cowl Sling is used to lift and move the entire A220 Inlet Assy.



A CAUTION

The Inlet Cowl Sling is used to install or remove the Inlet Cowl from the Engine. This tool has a feature that allows the tool operator to rotate the Inlet Cowl and eases the installation on on the Engine or placement on the Dolly.



Dedienne Aerospace has regional facilities to aid in the required annual testing and recertification.



270 x 40 x 45 cm







A220 GSE TOOLS



♦ INLET COWL > Inlet Sling.. > Inlet Cowl Dolly.. > Inlet Protective Rug. > Inlet Cowl Cover..

DESCRIPTION - USE

55 x 35 x 35 cm

This tool is used as a Protective Rug on the Inlet inner surface during Maintenance, Removal or Installation activity on the Inlet.



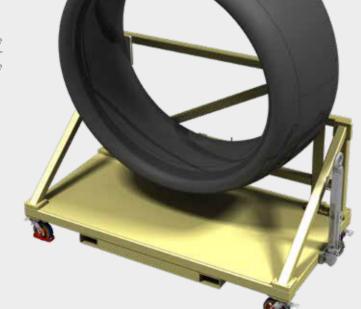
A CAUTION

DESCRIPTION - USE

transportation of inlet cowl.

This tool has been validated for the maintenance of the A220 Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage, the insurance company may not cover the damage.

This tool is used during the maintenance and





800 KG



INLET COWL COVER

A220 GSE TOOLS

DESCRIPTION - USE

Cowl Installation & Removal only.

insurance may not cover the damage.

A CAUTION

TEST

The Fan Cowl Door Sling is used for A220 series Fan

This Sling is a lifting tool and it's the only tool

validated to lift the A220 Fan Cowl. If the Fan Cowl

is lifted with another tool, and there is damage,

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FAN COWL DOOR SLING

A220 GSE TOOLS



The Inlet Cowl Cover is used to protect inlet from foreign objects during parking and mooring.

A CAUTION

Without the Inlet Cowl Cover, water, dust or wind can go inside the Engine.

> Water retention: Accelerates corrosion.

DESCRIPTION - USE

- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which may cause damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.











50 x 40 x 40 cm



The pictures, measurements, and weights shall be used only as an indication.

DESCRIPTION - USE

The Fan Cowl Dolly is used to move the Fan Cowl in the hangar or shop and for Fan Cowl Storage. The Fan Cowl can be maintained or stored on the Fan Cowl Dolly.

A CAUTION

After using the Fan Cowl Sling 999-2000-1GSE to remove a Fan Cowl from the Engine, the Fan Cowl Dolly is needed to move, store or do maintenance on the Fan Cowl.















A220 GSE TOOLS

DESCRIPTION - USE

The Fan Cowl Vent Door Plug is used to prevent foreign objects from entering into the Fan Cowl when the aircraft is Parked or Moored.











310 x 170 x 130 cm

TOWABLE DOLLY FOR LH & RH TR

A220 GSE TOOLS

DESCRIPTION – USE

The Thrust Reverser Sling is used to pick the Thrust Reverser Engineering Assembly (Both LH/RH) from the ACFT /Shipping container and place the same on the Thrust Reverser Dolly for maintenance purpose. The Manual Hoist connected to the Latch beam location Via the Nylon Strap can be operated to tilt the TR Engineering assembly at various angles during Installation and removal from ACFT on to the dolly and vise-versa.



A CAUTION

This tool is the only tool validated to lift the A220 Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.



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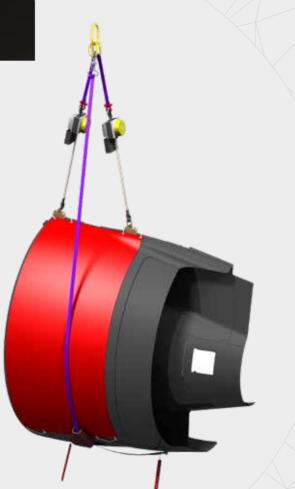


125 x 140 x 55 cm











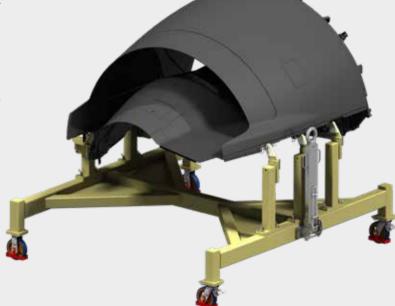
DESCRIPTION – USE

This tool is a towable dolly and is used to carry a LH or RH Thrust Reverser.



CAUTION

When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.





260 x 260 x 160 cm





THRUST REVERSER HINGE BEAM BOLT THREAD PROTECTOR

A220 GSE TOOLS

THRUST REVERSER DOOR OPENING SYSTEM, HAND PUMP

A220 GSE TOOLS

DESCRIPTION - USE

30 x 30 x 15 cm

13

This tool is used to protect thread of Thrust Reverser Hinge Beam Bolts during Bolt Installation and Removal.









This tool is used for the manual actuation of Thrust Reverser Door Actuation System.



A CAUTION

The Thrust Reverser Hydraulic Opening System or pump has been designed for use on the A220. If another pump is used to open the C-Ducts and there is damage, the damage may not be covered by the insurance.



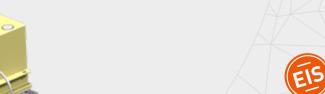
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100 x 110 x 125 cm



The pictures, measurements, and weights shall be used only as an indication.





This pins are used to unlock TRAS Actuators

and Track Lock for both LH/RH Nacelles during

DESCRIPTION – USE

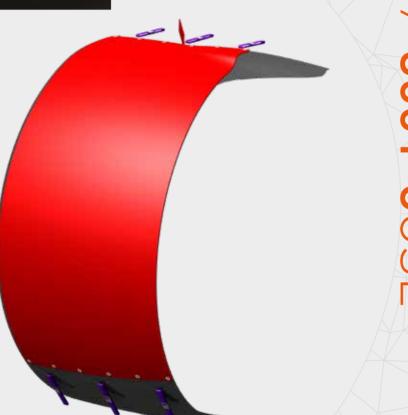
maintenance.

16

REMOVE BEFORE FLIGHT

DESCRIPTION - USE

This Tool is used as PROTECTIVE SHIELD on outside surface of Thrust Reverser Duct Assembly during Installation/Removal or Maintenance of the Thrust Reverser Assembly.



105 x 40 x 90 cm



30 x 25 x 15 cm



2 KG

THRUST REVERSER PLUG

A220 GSE TOOLS

TRANSLATING SLEEVE DOLLY

A220 GSE TOOLS

DESCRIPTION - USE

This tool is used to cover the bypass duct between the Translating Sleeve and Inner Fixed Structure (LH and



Without the Thrust Reverser Plug, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which may cause damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.







This Tool is used during the maintenance and transportation of Transleeve Assembly.

A CAUTION

When the Translating Sleeve is removed from the aircraft using the Thrust Reverser Sling, the Translating Sleeve Dolly is needed to store or work on the Translating Sleeve.





280 x 200 x 130 cm





140 x 60 x 45 cm

40 KG

EXHAUST DOLLY

A220 GSE TOOLS



DESCRIPTION - USE

This Tool is used to remove or install translating Sleeve after TR is removed from wind and in a turtelback position.



A CAUTION

This tool is the only validated to add or remove the Transleeve for the A220. If the Transleeve is lifted with another tool, and there is damage, the insurance may not cover the damage.



19

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DESCRIPTION – USE

This Tool is used during removal, installation and transportation of Nozzle Assy.



A CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A220 Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.



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140 x 80 x 125 cm







20

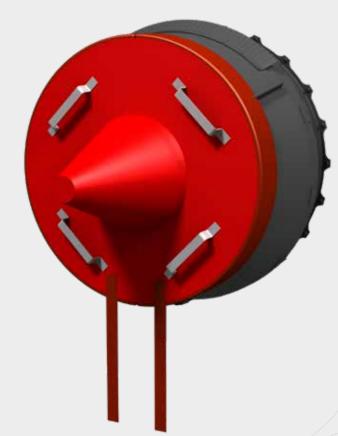
DESCRIPTION - USE

This tool is used to cover exhaust exit area and cover the AFT Centerbody.

A CAUTION

Without the Exhaust Nozzle and Centerbody Cover, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation whichmay cause damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.







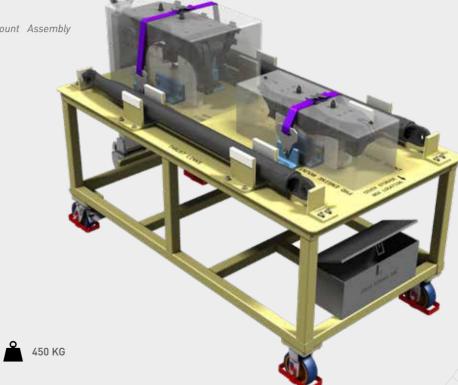


The pictures, measurements, and weights shall be used only as an indication.

40 KG

DESCRIPTION - USE

This Tool is used for Engine Mount Assembly Transportation & Maintenance.





200 x 110 x 140 cm



DESCRIPTION – USE

This Tool is used to lift and move the FWD Engine Mount Assy.



CAUTION

This FWD ENGINE MOUNT SLING is a lifting tool and it is the only tool validated to lift the A220 FWD Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



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50 x 40 x 25 cm

A220 GSE TOOLS



AFT ENGINE MOUNT SLING

DESCRIPTION – USE

This Tool is used to lift and move the AFT Engine Mount Assy.

A CAUTION

This AFT Engine Mount Sling is a lifting tool and it is the only tool validated to lift the A220 AFT Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the



TEST

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60 x 40 x 25 cm





A220 GSE TOOLS





24

23



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- ► FORCE & PRESSURE CALIBRATION
- ▶ 3D MEASUREMENTS

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- ► PERIODIC MAINTENANCE
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TRAINING YOUR TEAM

- ► GLOBAL NETWORK OF TECHNICAL INSTRUCTORS
- ► TRAINING ON USE & MAINTENANCE



RENTAL SOLUTIONS

- ► EQUIPMENT AVAILABLE FOR RENT
- ► ENGINE STAND: LEAP, CFM, ROLLS-ROYCE, IAE, ETC.
- ► GSE: TRIPOD, TOWBAR, ETC.

SPARE PARTS AVAILABLE

- ► ALL DEDIENNE AEROSPACE SPARE PARTS IN STOCK
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