A320neo UTAS

NACELLE TOOLING CATALOG







A320neo GSE TOOLS

Entry into Service (EIS) recommended GSE quantities are based on a review of the Aircraft Maintenance Manual.

If you need help in order to define the tools to use and for quantity for your needs, contact us and our dedicated team will help you to do the good choice.

Dedienne will help you to choose the right tool for the right task.



	PART NUMBER	NAME	MINIMAL QUANTITIES FOR EIS
	636-1100-1GSE	Inlet Cowl Sling	/1
	636-1100-2GSE	Inlet Cowl Dolly	/ 1
	636-1100-3GSE	Inlet Cowl Protective Blanket	0
INLET COWL	636-1100-4GSE	Inlet Cowl Lip Cover	2
R	636-2000-17GSE	Fan Cowl Handling Sling	1
	636-2000-18GSE	Fan Cowl Dolly	1
FAN COWLS	636-2000-19GSE	Fan Cowl Hinge Bolt Thread Protectors	1
	636-3000-7GSE	Thrust Reverser Handling Sling	1
	636-3000-8GSE	Thrust Reverser Dolly	1
	636-3000-9GSE	Thrust Reverser Hinge Bolt Thread Protectors	1
	636-3000-10GSE	Thrust Reverser Hold Open Strut To Pylon	1
	636-3000-11GSE	Thrust Reverser C-Duct Cover	2
ØV .	636-3000-12GSE	Thrust Reverser Acoustic Panel Protective	0
THRUST REVERSER	636-3000-13GSE	Thrust Reverser Manual Hydraulic Opening System	1
REVERSER	636-3000-25GSE	Thrust Reverser DOS Installation Aid	1
	636-3000-26GSE	Thrust Reverser Vapor Barrier Seal Protector	1
	636-3000-28GSE	Thrust Reverser Actuator Primary Lock Pin	0
	636-3501-34GSE	Translating Sleeve	1
	636-4250-21GSE	Exhaust Nozzle I/R Lifting Aid	1
	636-4000-22GSE	Exhaust Dolly	0
NOZZLE &	636-4000-23GSE	Exhaust Exit Area Plug	2
CENTER BODY	636-1000-27GSE	Pylon ECS Interface Duct Support	HI
	636-1000-29GSE	PW & CFM Hoisting Device - Engine Mount FWD	//1
Pini	636-1000-30GSE	PW & CFM Hoisting Device - Engine Mount AFT	1
A 5250	636-1000-31GSE	PW & CFM Support Beam Engine Mounts	1
ENGINE	636-1000-32GSE	PW & CFM Blocking Device - Engine Mount AFT	1
MOUNT	636-1000-33GSE	PW & CFM Pin Extractor - Engine Mount AFT	1

CONTENT





NOZZLE & CENTER BODY

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THRUST REVERSER

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FAN COWLS

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INLET COWL

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→ Inlet Co	wl Dolly	b
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	wl Lin Cover	



6 ENGINE MOUNT

ENOUGH PROOF
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> PW & CFM Support Beam Engine Mountsp.28
> PW & CFM Blocking Device - Engine Mount AFTp.29
→ PW & CFM Pin Extractor - Engine Mount AFTp.30



INLET COWL SLING

DESCRIPTION - USE

This tool is used to lift and rotate the A320neo Inlet Cowl from staging platform into aircraft orientation.



A CAUTION

This tool is the only tool validated to lift the A320neo Inlet Cowl. If the Inlet Cowl is lifted with another tool, and there is damage, the insurance company may not cover the damage.



Dedienne Aerospace has regional facilities to aide in the required annual testing and recertification.



3,20 x 0,60 x 0,50 m











INLET COWL DOLLY

DESCRIPTION - USE

This tool is used to hold and transport the Inlet assy for storage, local transportation and maintenance.



This tool has been validated for the maintenance of the A320neo Inlet Cowl. If the Inlet Cowl is moved or repaired on another tool and there is damage, the insurance company may not cover the damage.







INLET COWL PROTECTIVE BLANKET

DESCRIPTION - USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance or removal - installation activity.





3,30 x 2,10 x 3,00 m







0,80 x 0,30 x 0,30 m









INLET COWL LIP COVER



DESCRIPTION – USE

This tool is used to protect Inlet from foreign objects during parking and mooring.

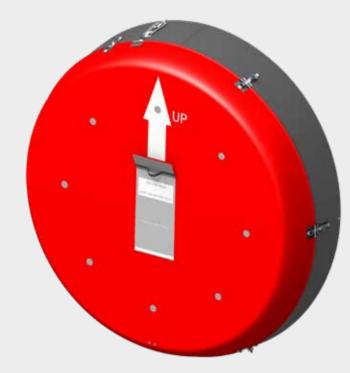


CAUTION

Without the Inlet Cowl Lip Cover, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which can create damage. The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.

3 KG





W





DESCRIPTION - USE

This tool is used to move Thrust Reverser halves (LH & RH) from aircraft wing to Dolly (636-3000-8-GSE «turtleback» orientation) and from Dolly to aircraft wing.

A CAUTION

This tool is the only tool validated to lift the A320neo Thrust Reverser. If the Thrust Reverser is lifted using another tool, and there is damage, the insurance may not cover the damage.

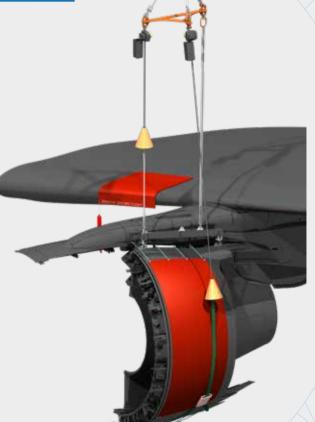


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1,45 x 1,30 x 0,80 m











0,50 x 0,40 x 0,40 m



THRUST REVERSER DOLLY

DESCRIPTION – USE

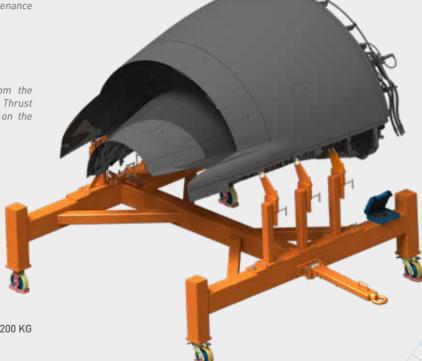
This tool is used for transportation and maintenance of Thrust Reverser (LH & RH).



A CAUTION

2,70 x 2,70 x 1,55 m

When the Thrust Reverser is removed from the aircraft using the Thrust Reverser Sling, the Thrust Reverser Dolly is needed to store or work on the Thrust Reverser.











THRUST REVERSER HINGE BOLT THREAD PROTECTORS

W

DESCRIPTION - USE

This tool is used to protect threat of Thrust Reverser Hinge Beam Bolts during bolt installation and removal.















THRUST REVERSER HOLD OPEN STRUT TO PYLON

DESCRIPTION – USE

- 1 Hold open strut is adjustable and is used to hold the Thrust Reverser open at 45 degrees during Engine removal.
- 2 To compress and protect Hinge Beam Seal durina Engine removal.
- 3 To keep hinge beam located axially at R3 hinge during Engine removal.
- 4 To keep both Fan Cowl and Thrust Reverser open during Engine removal.



This tool is mandatory for this task. If not used the Thrust Reverser or the Pylon can be damaged.



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1,70 x 1 x 0,50 m







DESCRIPTION - USE

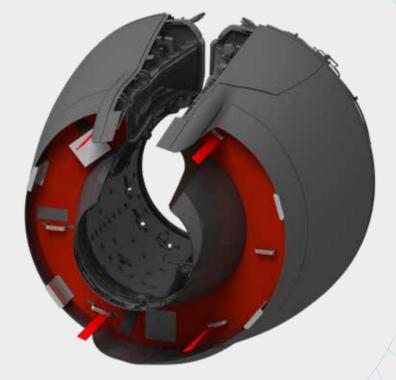
This tool is used to cover the bypass duct between the Translating Sleeve and Inner Fixed Structure (LH and

A CAUTION

Without the Thrust Reverser C-Duct Cover, water. dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which can create damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.





2,10 x 1,10 x 0,65 m







THRUST REVERSER ACOUSTIC PANEL PROTECTIVE

DESCRIPTION – USE

This tool is used as a protective rug on the Thrust Reverser acoustic surface during Thrust Reverser maintenance or removal - installation activity.

20 KG





W



THRUST REVERSER MANUAL HYDRAULIC OPENING SYSTEM

DESCRIPTION - USE

This tool is a manual hydraulic system and is used in conjunction with the thrust reverser Door Opening System (DOS) actuator. The tool is used to open the Thrust Reverser half on A/C wing and hold open. The tool is also used to lower the Thrust Reverser half back to the closed position.

A CAUTION

The Thrust Reverser Hydraulic Opening System or pump has been designed for use on the A320neo. If another pump is used to open the C-Ducts and there is damage, the damage may not be covered by the insurance.



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1 x 1 x 1,10 m



100 KG









THRUST REVERSER DOS INSTALLATION AID

DESCRIPTION - USE

This tool is used to compress Thrust Reverser DOS upper ROD end to Thrust Reverser DOS actuator body to facilitate the installation of Thrust Reverser DOS on both LH and RH.





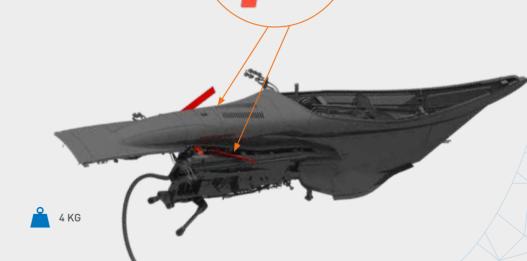


W



DESCRIPTION - USE

This tool is used to protect the vapor barrier seal (LH & RH) from being damaged by the Pylon when Hinge Access Panels (HAP) are not in place. This tool is used in conjunction with 636-3000_7GSE & 636-3000 10GSE for Engine drop / removal and Thrust Reverser installation / removal.





0,50 x 0,40 x 0,25 m

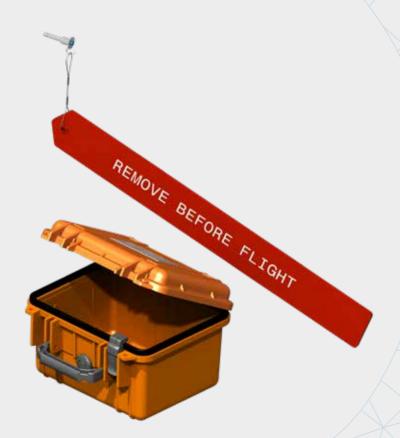


0,50 x 0,30 x 0,30 m

THRUST REVERSER ACTUATOR PRIMARY LOCK PIN

DESCRIPTION - USE

This tool is used to pin the Track Lock Mechanism in the «locked» or the «unlocked» position.













W

DESCRIPTION - USE

This tool is used to remove translating sleeve after Thrust Reverser is removed from wing.



A CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Translating Sleeve. If the Translating Sleeve is lifted with another tool, and there is damage, insurance may not cover the damage.



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FAN COWL HANDLING SLING

DESCRIPTION – USE

This tool is used to lift and rotate the A320neo Fan Cowl door from staging platform into aircraft orientation. The tool is suitable for LH and RH use.



A CAUTION

This Sling is a lifting tool and it's the only tool validated to lift the A320neo Fan Cowl. If the Fan Cowl is lifted with another tool, and there is damage, insurance may not cover the damage.

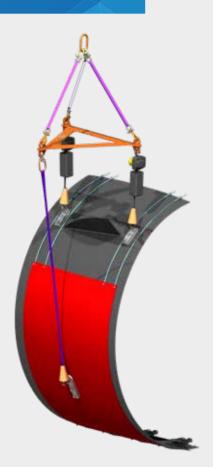


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1,50 x 1,40 x 0,60 m







W

FAN COWL DOLLY

DESCRIPTION - USE

This tool is used to locate and hold the LH & RH, Fan Cowl assemblies on edge for storage or local transportation.



A CAUTION

After using the Fan Cowl Sling (-17GSE) to remove a Fan Cowl from the Engine, the Fan Cowl Dolly (-18GSE) is needed to move, store or do maintenance on the Fan Cowl.





3,40 x 1,90 x 1,30 m



350 KG



FAN COWL HINGE BOLT THREAD PROTECTORS

6 KG

DESCRIPTION – USE

This tool is used to protect threat of Fan Cowl hinge beam bolts and bushings during bolts installation and removal.





W

DESCRIPTION - USE

This tool is used to transport, hold and position the A320neo Exhaust Nozzle during installation. The tool is suitable for both right- and left-handed use.

A CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Nozzle. If the Nozzle is lifted with another tool, and there is damage, the insurance may not cover that damage.



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1,60 x 1,10 x 1,30 m







EXHAUST DOLLY

DESCRIPTION - USE

This tool is used for transportation and storage of FWD centerbody, AFT Center body and Exhaust Nozzle assy's.



1,20 x 1,10 x 1,00 m

225 KG



EXHAUST EXIT AREA PLUG

W

DESCRIPTION - USE

This tool is used to prevent foreign objects from entering open areas between Exhaust Nozzle and Exhaust Centre body during parking or mooring.

A CAUTION

Without the Exhaust Exit Aera Plug, water, dust or wind can go inside the Engine.

- > Water retention: Accelerates corrosion.
- > Dust: The Engine could be damaged during the ignition.
- > Wind: Allows blade rotation which can create damage.

The Engine warranty may be void if the Covers are not used properly under the required conditions and there is damage to the Engine.







1 x 0,50 x 0,45 m

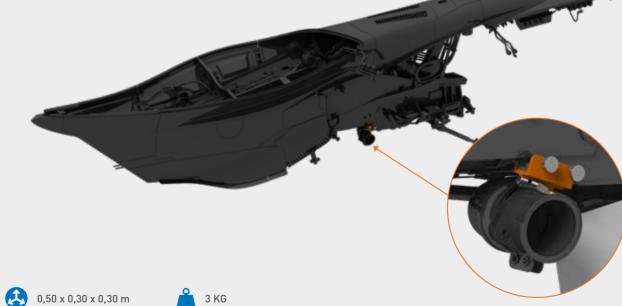




PYLON ECS INTERFACE DUCT SUPPORT

DESCRIPTION - USE

This tool is used to support the Pylon to ECS interface EBU duct assembly during Engine / drop removal.





3 KG



W

PW & CFM HOISTING DEVICE ENGINE MOUNT FWD



DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount FWD.



A CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



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0,60 x 0,50 x 0,25 m









PW & CFM HOISTING DEVICE ENGINE MOUNT AFT



DESCRIPTION - USE

This tool is used to ensure the removal and the installation of the Engine Mount AFT.



CAUTION

This Aid is a lifting tool and it is the only tool validated to lift the A320neo Engine Mount. If the Engine Mount is lifted with another tool, and there is damage, the insurance may not cover the damage.



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W



DESCRIPTION - USE

This tool is used to prevent the displacement or vibration of the Engine Mounts during its transport.





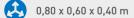
1,00 x 0,40 x 0,25 m















PW & CFM BLOCKING DEVICE ENGINE MOUNT AFT



These tools are used to block the displacement of the Engine Mounts during the maintenance.









W



PW & CFM PIN EXTRACTOR ENGINE MOUNT AFT







0,40 x 0,40 x 0,40 m



4 KG





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PW 1100 LOW PROFILE



DESCRIPTION - USE

This tool is used to transport the PW1100 for A320neo family. The trolley is used for installation/removal tasks with Bootstrap. The PW1100 low profile stand is designed to do the transportation in the airbus A330F.



Dedienne Aerospace has regional facilities to aide in the required annual testing and recertification.









DESCRIPTION - USE

This platform is used to help operators to do maintenance task on A320 CEO and NEO engines, pylons and Thrust Reverser. Its adjustable height, from 1m to 1.5m, makes a wide range of uses and allows also an easy and safe utilization by the operators.













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